

Miscellaneous Information and Tips

- When ordering things like oil, kerosene, CHA powder, grease, cleaners, and chemicals(parts washer); let your manager know when you're about 25-30% from empty.
- The correct ratio to fill the parts washer with chemicals is 2-2.5 ppm. You can measure it with the refractometer on the washer.
- Oil is your best friend. Always make sure the header oil is full and you're using the correct type and stream of drip oil on your wire.
- Steel forming/flow in simple terms, is very much like Playdoh. You're just using much more force, and a harder material to do the forming.
- Use math to your advantage! Ram Travel, Pin Lengths, Head Heights, and Wedge settings can be calculated using basic addition and subtraction. e.g. Measure your head height, pull your ram in one flat. Measure your head height again. Depending on how far it moved, say it's .002, if you want to move a total of .008 then pull your ram in 3 more flats. How far the ram moves the material will depend on how hard/soft the material is.
- When training a new/green operator, always make sure they are set and ready to go before your priorities, as you have more experience than them.
- Always double-check your work and other(s) before running a machine. Safety is the number one priority! Use the doors, guards, covers, safety glasses, etc. They are there for a reason.
- Check the dispatch at least twice a day. Once in the morning and again in the afternoon. Typically, after 9AM it will update with the current days work list. Use the dispatch in coordination with SYMIX Backlog, and manager input to determine what needs to be ran.
- Don't be afraid or discouraged to ask for help, assistance, or questions from your fellow coworkers and team members. Also, give personal input on what you think.
- Use the documents to your advantage. Setup Checklists and Heading Schedule help make things easier to read and understand.

