

28829 – Connecting Rod Bolt

****Make sure the trim cam is installed****

1. Line up the 2nd punch up/down centering using the backside of the finished part. You want to make sure the lines match up with the ends of the trim.
2. Rotate the trim (3rd station) to get an even trim thickness across the front of the part.
3. Rotate the 2nd punch to line the 2nd up to the trim station.
4. Move the punch left or right to move the top angle over the step.

