

Manufacturing Capabilities

Chilled Juice, Drink and Tea

The Johanna Companies' manufacturing facilities are state-of-the-art, utilizing the most technologically-advanced plant operations and processing equipment in existence. Our extensive selection of packaging options enable us to meet all needs.

For carton manufacturing, our Purepack fillers are equipped with ESL (Extended Shelf Life) technology, ensuring maximum shelf life. Sizes range from 6oz micropacks through pints, quarts, 51oz, 59oz, 64oz, 96oz and gallon sizes.

Plastic packaging capabilities at our facilities include dairy gallons, 64oz and 96oz stylized bottles and 59oz carafes, along with 8oz, 13.75oz, 16oz, 32oz and 64oz plastic containers.

Portion Pack fillers enable the company to produce 3oz, 4oz and 6oz juice and drink cups for food service opportunities.

Distinctive case packing options in our plants include tray packs and multi-flavor variety packs.

Our Certifications:

- FDAQAI
- HACCP
- Kosher Certified
- USDA Certified Organic

Health and Wellness

For many years, Johanna Companies has been the leading supplier of a variety of premium beverage choices. Whether you are looking for 100% juice products, teas, or drinks, our state-of-the-art manufacturing plant will supply you with the very best in refreshment, all designed to give your consumers the quality that will keep them coming back for more.

When it comes to thirst-quenching nutrition, it doesn't get any better than juice. At Johanna Companies, we use only the freshest fruits to give you the best-tasting, most nutritious juice around. With a full line of organic products and enough variety to meet your most unique needs, our juices will quickly become the centerpiece of your establishment.

Everyone knows that drinking tea isn't just for when you have a cold anymore. In fact, various forms of iced tea have become prevalent in the diets of many health-minded consumers. At Johanna Companies, we are proud to offer an expanded line of teas, including Lemon Iced Tea, Diet Lemon Iced Tea... even Green Tea with Honey and Ginseng.

Want more? How about our wide variety of punches and drinks? Tropical punch, citrus punch, even lemonade...we make it all. We even make Latino-influenced juices and nectars, adding broad ethnic appeal to your refrigerated beverage products.





Juice, Tea and Drink Flavors

Johanna Companies

NFC and FC Styles

- Orange Juice
- Original (no pulp)
- w/Pulp
- w/Extra Pulp
- w/Calcium
- w/Calcium and Vitamins
- Grapefruit Juice

Organic Juices

- Orange Juice
- Apple Juice
- Grape Juice
- Fruit Punch

Teas

- Diet Lemon Iced Tea
- Lemon Iced Tea
- Green Tea with
 Honey and Ginseng

Drinks

- Fruit Punch
- Guava Mango
- Lemonade
- Limeade
- Orangeade
- Pina Colada
- Strawberry Kiwi
- Tropical Punch
- Wild Berry

Juice Blends

- Pineapple Orange Juice
- Orange Peach Mango
- Orange Strawberry
- Banana

Nectars

- Guava
- Orange Mango
- Strawberry Banana



Johanna Companies covering all the bases

Johanna Foods & Johanna Beverage

now collectively operate under the Johanna Companies umbrella. Retail and private label brands of chilled juices and beverages, as well as aseptic beverages, are distributed through a variety of channels including supermarkets, warehouse club stores, convenience stores, wholesalers, dairy distributors and food service organizations.

Johanna Foods, located in Flemington, NJ, has grown successfully under current ownership since 1995. Johanna Beverages, based in Spokane, WA, was acquired in 2007, Together, Johanna Companies are committed to producing the highest quality products, employing only the best in human resources and physical assets.

The core competencies of Manufacturing, Supply Chain, and Sales & Marketing make us the #1 choice for all your private label yogurt and beverage needs.



Cutting-edge, technologically-advanced equipment in both facilities make this the premier manufacturer to service beverage needs for national accounts from coast to coast.

Johanna Companies investment

in its state-of-the-art plants and manufacturing systems reflects its continued commitment to providing only the highest quality products and services while supporting the elevated volume and service requirements of today's customers.

Visit www.johannafoods.com



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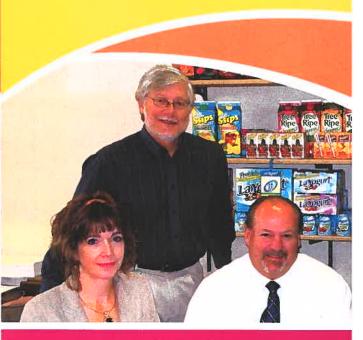
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Private Label DEVETAGE Programs

Partnering with Retailers to Build Exceptional Private Label Juice, Drink and Tea Programs





★ Johanna Companies ★