win the war on CLEANING WASTE There's a war on waste that can save companies

more than they realize. Believe it or not, companies lose a lot of money and productivity on ineffective cleaning practices. But when they apply LEAN principles, they can cut costs by 10%-40%, and increase productivity by 12%-52%.1

Cluttered, unclean and unsafe facilities can also prevent a company from being a "great place to work." An uninviting facility can lower morale, and even drive away potential clients and employees. While there are multiple areas of waste in cleaning, here are the big three impacting most companies.

Defeat your OP 3 ENEMIES



EFFORT WASTE

INDICATORS



Busy work

Employees must perform many unnecessary tasks before performing the essential one.



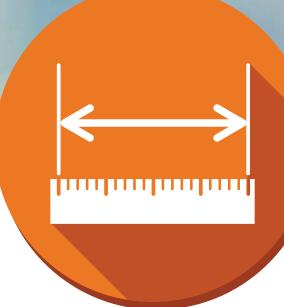
Double work

Employees must redo a task because of a poor process, application or product.



Epic fail

Employees do a task the way they're trained to, but get bad results.



SPACE WASTE

INDICATORS



Tiny workspace

A process is not given the space it needs to be completed quickly and efficiently.



Big workspace

A workspace is too big for the task, wasting space that could be given to other tasks.



Chaotic workspace

A process, such as mopping the factory floors, is not set up in an orderly way. This increases costs and hours.



TRANSPORTATION **WASTE**

INDICATORS



Endless maze

Employees are required to cross the same path multiple times to complete a single task.



Random maze

Movement has no purpose, rhyme or reason. This leads to bottlenecks, decreased efficiency and even poorly completed tasks.



No smart path

Movement hasn't been studied or charted, so the company isn't experiencing smart travel savings.

COMMON CAUSES

Clutter

Disorganization

Poor training

Lack of standard operating procedures

COMMON CAUSES

Clutter

Congestion

No markings for equipment placement (e.g., this bucket and mop goes in this square)

No diagram showing how and where products should be placed

COMMON CAUSES

Transportation has not been studied or observed within the organization

Standard operating procedures don't include a start/finish path

Non-strategic thinking

READY TO MOBILIZE THE FORCES?

Start winning the war on waste at go.veritivcorp.com/leanevent.



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