

M3i INDOOR CYCLE INSTALLATION AND OPERATION MANUAL



CONTENTS

03 — IMPORTANT SAFETY INSTRUCTIONS

04 — INTRODUCTION

04_Weight and Footprint
04_Unpacking Instructions
04_Tools Required for Assembly

05 — PARTS LIST

06 — PRODUCT OVERVIEW

07 — INSTALLATION

07_Installing the Flywheel and Hubcap
08_Installing the Flywheel Guard
09_Installing the Pedals
10_Installing the Computer
10_Assembling the Handlebars
11_Final Installation

12 — SETTING THE CYCLE ID NUMBER AND TRIP UNITS

12_Miles
13_Kilometers

14 — OPERATION

14_Checking for Proper Operation
14_Emergency Stop

15 — POSTURE AND BODY POSITION

15_Seating Position
15_Selecting Seat Height
16_Setting the Forward and Backward Seat
16_Position
16_Pedal Placement
17_Handlebar Height Adjustment


18 — MAINTENANCE

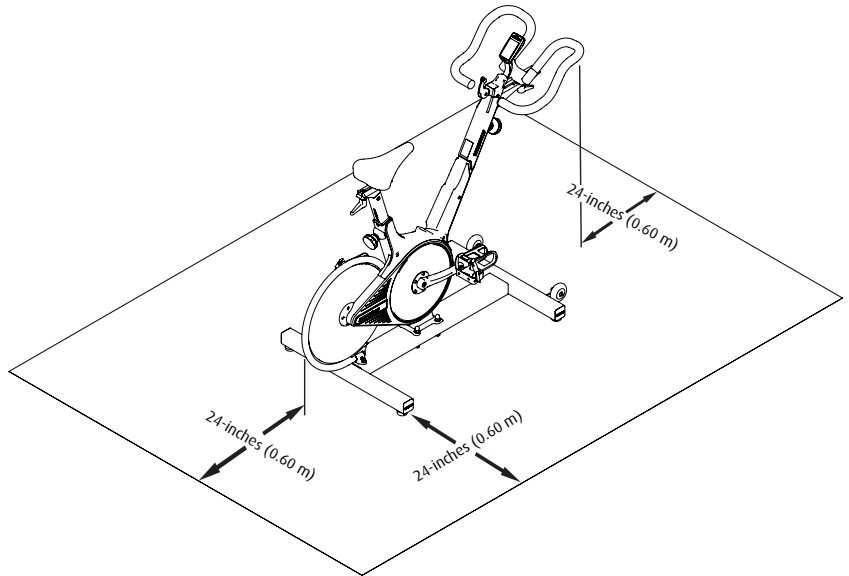
18_Preventative Maintenance Schedule
19_Computer Battery Replacement
19_M Series Cardio Calibration

19 — REGULATORY AND COMPLIANCE NOTICES

20 — WARRANTY

IMPORTANT SAFETY INSTRUCTIONS

1. Read these instructions 
2. Keep these instructions.
3. Heed all warnings.
4. Follow all instructions.
5. Only use replacement parts recommended by Keiser Corporation.
6. Replace defective components immediately and/or keep the equipment out of use until repaired.
7. Routinely check and pay special attention to components most susceptible to wear.
8. Maximum weight of the rider shall not exceed 300lbs (136kg).
9. The cycle is NOT designed with a freewheel, but a fixed gear system. When the flywheel is in motion, the pedals will also be in motion.
10. Never remove your feet from the pedals while the flywheel is in motion as serious user injury may occur.
11. Always secure the pedal clip strap by placing your foot on the pedal and in the toe cage. Locate the strap and pull up on it to tighten. It should be snug but not too tight to cause discomfort.
12. The resistance shifter allows you to safely slow or stop the motion of the flywheel. Move the resistance shifter away from you to increase the gear and slow the motion of the flywheel.
13. This cycle is intended for use in training areas of organizations such as sport associations, educational establishments, hotels, clubs and studios, where access and control is specifically regulated by the owner (person who has the legal responsibility).
14. Keep children and pets clear from the unit at all times, especially while in use.



15. The cycle should be positioned on a stable, level, horizontal surface.
16. There should be a clearance of no less than 24-inches (0.6 m) of free area on all sides of the cycle. When cycles are positioned adjacent to each other the free area may be shared.
17. Movements such as pedaling at high speeds or pedaling while standing are considered advanced techniques, and should only be performed when the rider has reached an advanced level.
18. Ensure that all adjustment handles that could interfere with the user's movement are not left projecting as to come in contact with the rider during operation.
19. Before dismounting, push the resistance lever to the most forward position to bring both the flywheel and pedals to a complete stop.



WARNING: This symbol appearing throughout this manual means **PAY ATTENTION! BE ALERT!** When you see this warning symbol, your safety is involved. It is being used to call attention to **POTENTIAL** hazards that could result in personal injury or loss of life.

INTRODUCTION

Thank you for purchasing Keiser's premier M3i indoor cycle. Your new resistance system is a revolutionary way to exercise providing a smoother, quieter, and more predictable workout.

Total Weight	91 lbs (41.27kg)
M3i Footprint	Length 58.5-inches (1485 mm) x Width 25.75 in (654 mm)

WEIGHT AND FOOTPRINT

- Carefully remove the cycle from the box.
- Carefully unwrap the cycle.



WARNING: Use caution when using a box cutter or other tool with a sharp blade to unwrap the cycle. A sharp tool can cause damage to the seat, handlebars, or scratch the frame of the cycle.

- Layout all the cycle components and compare them to the "Parts List" on page 5.
- Check that all parts are present and undamaged.

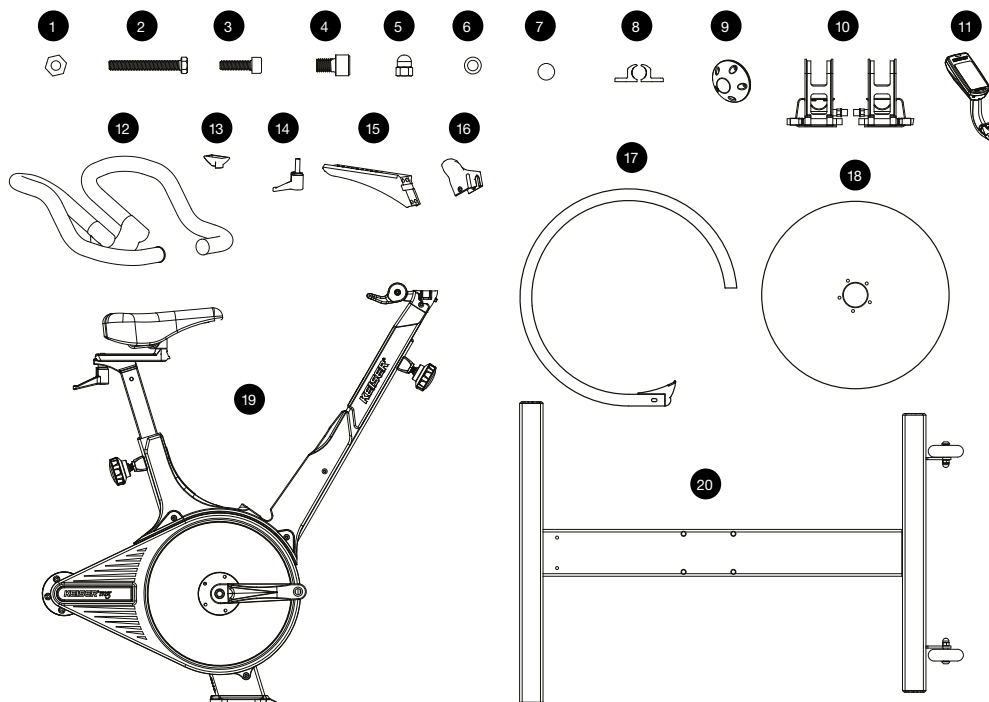
NOTE: If parts are missing or damaged contact your local dealer, distributor or Keiser Corporation Service Department.

TOOLS REQUIRED FOR ASSEMBLY

The following tools are required to assemble the cycle but not supplied:

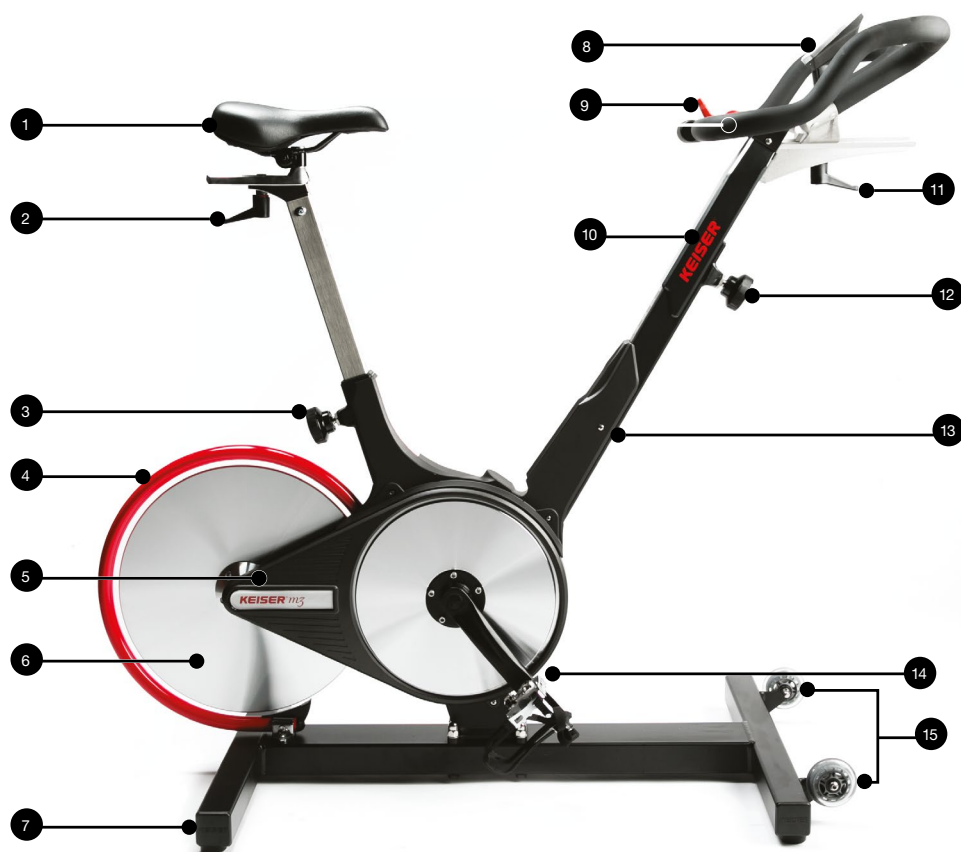
Qty	Description	Qty	Description
1	Torque wrench (Minimum 45 Nm/35 ft-lb)	1	16mm, or 5/8-inch crowfoot
1	4-inch extension	1	5mm Allen wrench
1	15mm open-end wrench	1	6mm Allen wrench
1	16mm, or 5/8-inch open-end wrench	1	Paste or spray wax (used to clean after assembly)
1	#2 Phillips screwdriver	1	Clean cloth
1	15mm crow foot	1	LPS #3 heavy-duty rust inhibitor with straw
2	10mm wrenches		

PARTS LIST



	Description	Qty	Part Number
1	M6 x 1, stainless steel, hex nut	1	9508
2	M6 x 1 x 45, stainless steel, hex head screw	1	9525
3	M6 x 1 x 20, stainless steel, cap screw	5	9502
4	M8 x 1.25 x 12, stainless steel, cap screw	4	9536
5	Acorn nuts, stainless steel	4	555022
6	Washers, stainless steel	4	9384
7	Clear decals	5	55379
8	Flywheel guard clamp	2	555025
9	Hubcap	1	555005
10	Left and right pedals with thread locker	2	540831
11	Computer	1	N/A
12	Handlebar	1	550844
13	Handlebar spacer	1	555031
14	L-handle assembly	1	550828
15	Handlebar slide	1	555026
16	Sweat guard cover	1	555080
17	Flywheel guard	1	550845
18	Flywheel	1	555003
19	Cycle	1	550867
20	Base	1	550814

PRODUCT OVERVIEW



1	Seat
2	Forward/backward seat adjustment handle
3	Up/down seat adjustment handle
4	Flywheel guard
5	Belt cover
6	Flywheel
7	Base
8	Multi-function computer system

9	Resistance shifter
10	Sweat guard
11	Forward/backward handlebar adjustment
12	Up/down handlebar adjustment
13	Water bottle holder
14	Shimano™ combo pedals
15	Transport wheels

INSTALLATION

MOUNTING THE CYCLE TO THE BASE

NOTE: Due to the weight of the cycle, it is recommended that two people perform this part of the assembly.

1. Align the holes of the cycle with the studs of the base, refer to Figure 1. The front of the cycle should face the wheels of the base.
2. Place the cycle onto the base.
3. Insert a washer (supplied) on each of the four studs.
4. Install an acorn nut (supplied) on each stud and then hand tighten the acorn nuts.
5. Torque the acorn nuts to 45 Nm (35 ft-lbs) using a 16mm or 5/8" crowfoot attached to a torque wrench.

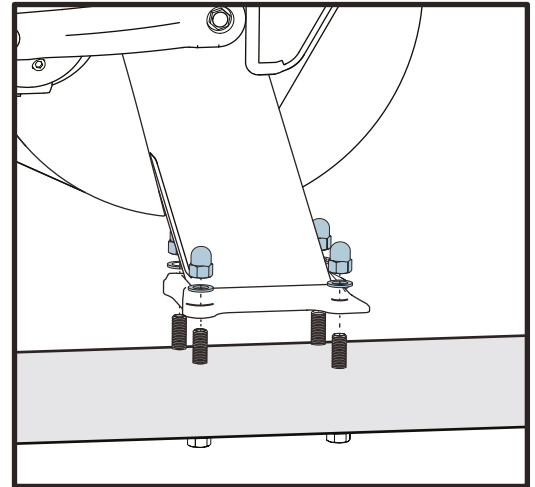


Figure 1. Cycle and Base Alignment

INSTALLING THE FLYWHEEL AND HUBCAP



WARNING: Not following these instructions may cause damage to the flywheel.

1. Place the shifter lever in the downward position, refer to Figure 2.
2. Slide the flywheel between the two magnets, refer to Figure 3.

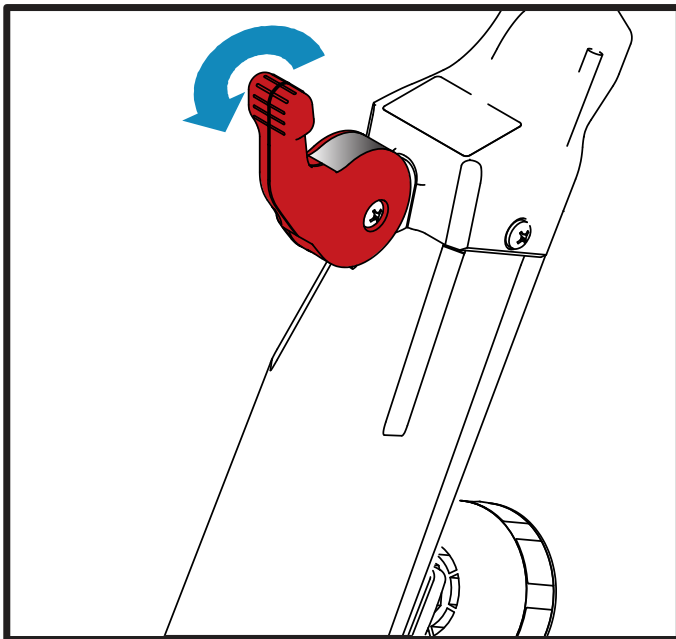


Figure 2. Shifter Lever Position

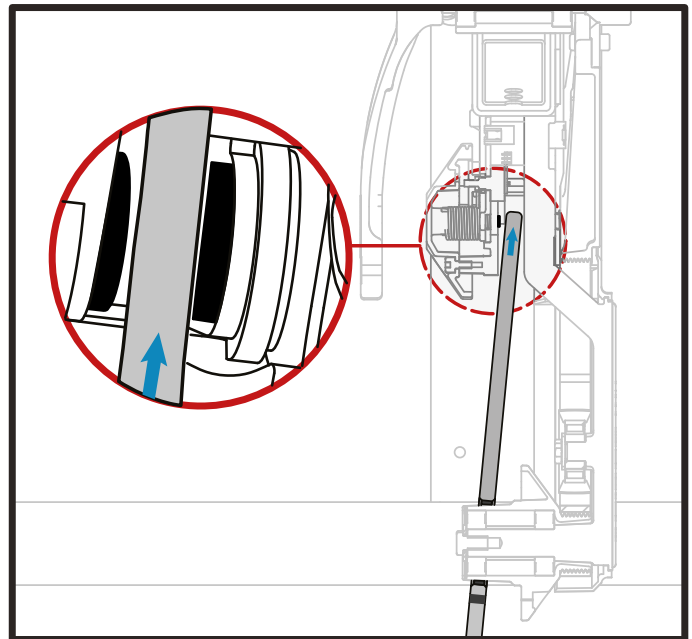


Figure 3. Location of Magnet

3. Align the holes of the flywheel with the holes of the hub.
NOTE: The flywheel should be flush against the hub.
4. Install the hubcap:
 - a) Align the holes of the hubcap with the holes of the flywheel, refer to Figure 4.
 - b) Hold the flywheel in position.
 - c) Use the five, M6x1x20 SS socket head cap screws (supplied) and a 5mm Allen wrench and tighten the screws.
 - d) Spin the flywheel to make sure the flywheel runs true and straight (no wobbling).
5. Cover each cap screw with a clear decal (supplied).

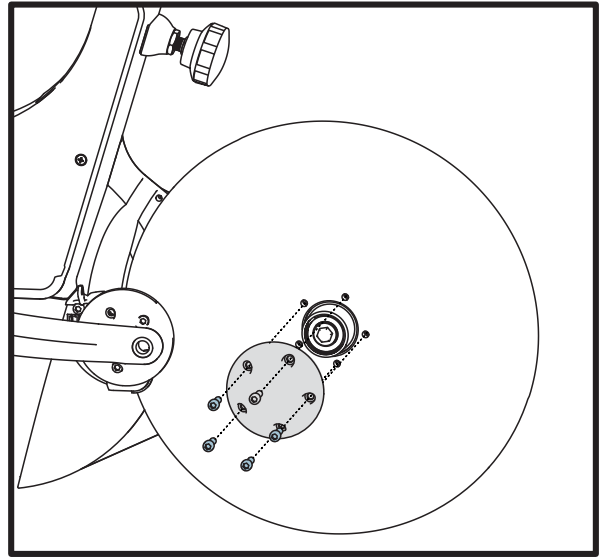


Figure 4. Flywheel and Hubcap Installation

INSTALLING THE FLYWHEEL GUARD

1. Remove the two 6mm Allen screws and washers from the base frame, refer to Figure 5. Do not discard the screws. They will be used to mount the flywheel guard.
2. Place the open end of the flywheel guard over the mounting stud located on the frame of the cycle, refer to Figure 6.
3. Swing the guard over the flywheel, refer to Figure 7.

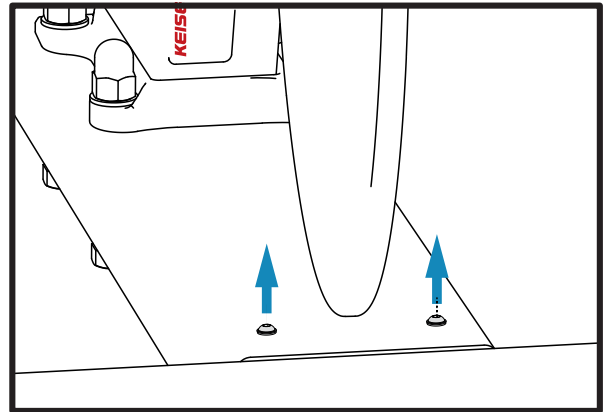


Figure 5. Remove 6mm Allen Screws

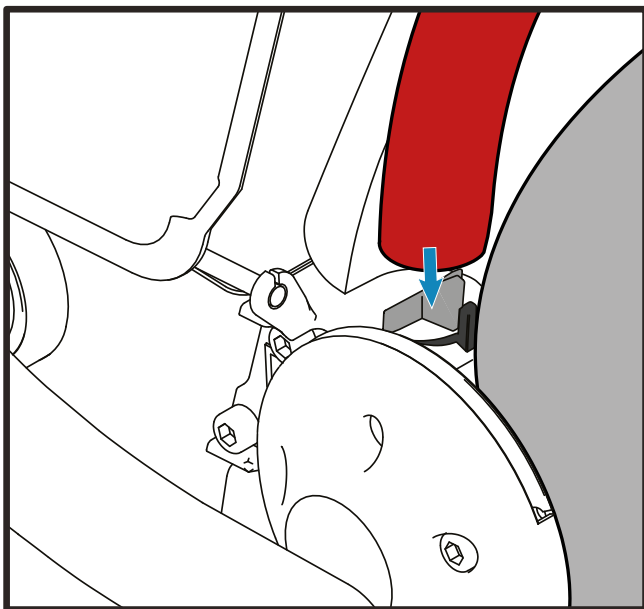


Figure 6. Flywheel Guard Placement

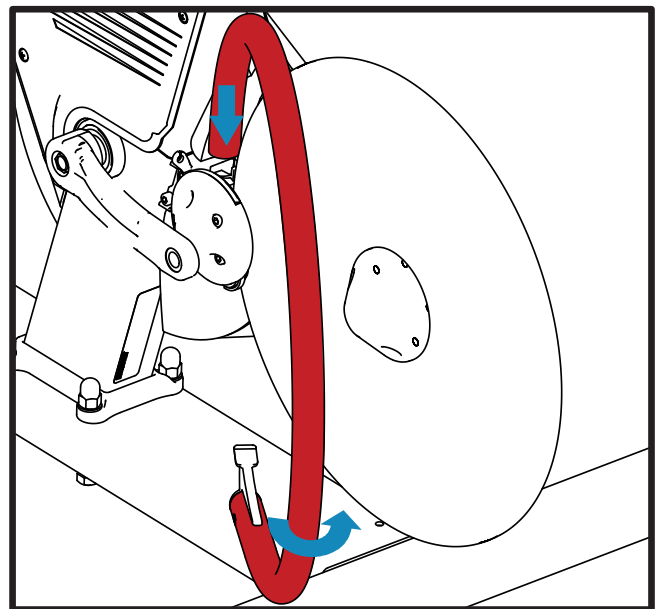


Figure 7. Center Flywheel Guard Over Flywheel

NOTE: When installing and centering the guard, never touch the flywheel with the guard.

4. Attach the brackets on the end of the flywheel guard, refer to Figure 8. Use the M6 x 45 hex head screw and nut (supplied). Hand tighten the screw and nut.
5. Tighten the brackets to the base frame with the two 6mm Allen screws and washers removed in step 1. Do not fully tighten the bolts.
6. Check to ensure that there is enough clearance between the flywheel and the flywheel guard.
7. Tighten the bolts to secure the flywheel guard.

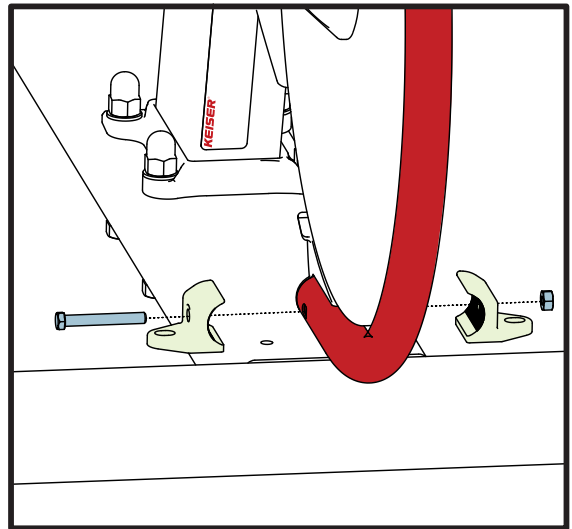


Figure 8. Align, Attach, and Tighten Flywheel Guard Brackets

INSTALLING THE PEDALS



WARNING: Failing to install the pedals with a thread locking compound, or crossing the threads will damage them, and could result in serious injury to the user.

NOTE: A torque wrench with a 15mm crowfoot and 4-inch extension, and a 15mm open-end wrench are required to install the

1. Unwrap the pedals and the thread locking compound.
2. Apply LPS#3 to the left bottom bracket bearing.
3. Apply LPS #3 to the clip-in portion of the pedals.
4. Clean the threads of the pedals with a clean cloth.
5. Apply thread locking compound to the pedal threads.
6. Use a 15mm open-end wrench and install the pedals:

Left Pedal - Thread the left pedal (marked L) into the left side

of the left crank arm by turning it counter-clockwise, refer to Figure 9.

Right Pedal - Thread the right pedal (marked R) into the right side of the right crank arm by turning it clockwise, refer to Figure 10.

7. Tighten the pedals with a torque wrench, 15mm crowfoot, and 4-inch extension. Torque the pedals to 45 Nm (35 ft-lbs).

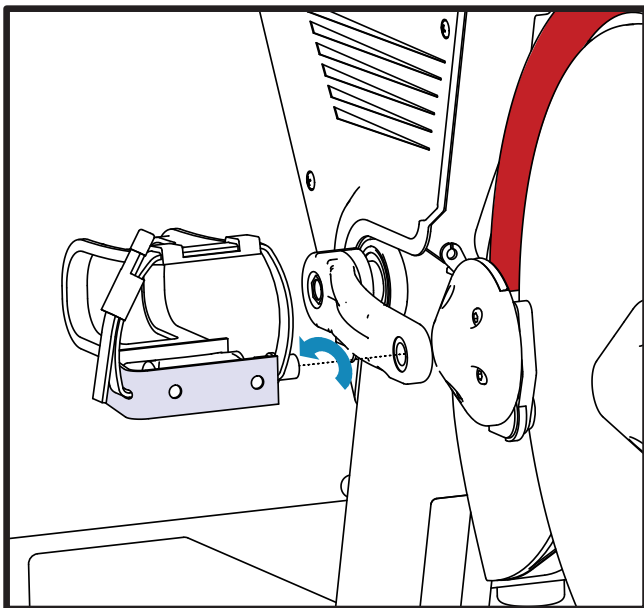


Figure 9. Installing the Left Pedal, Turn Counter-Clockwise

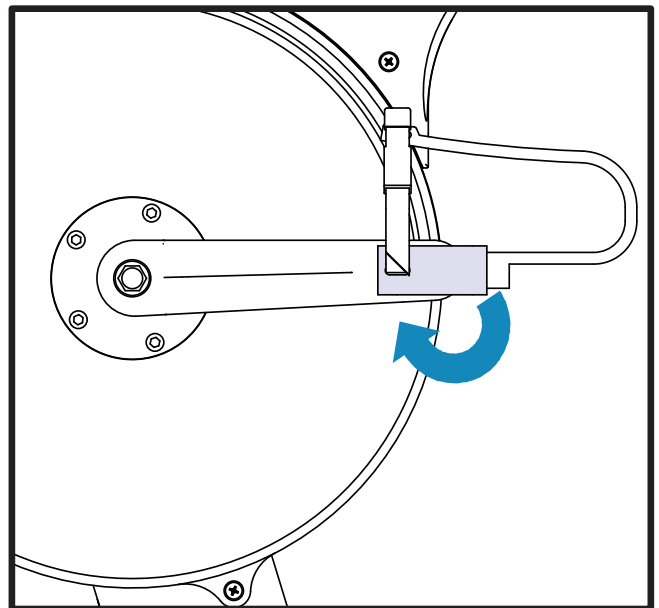


Figure 10. Installing the Right Pedal, Turn Clockwise

INSTALLING THE COMPUTER

1. Use a #2 Phillips screwdriver and remove the computer mounting screw from the handlebar tube, refer to Figure 11.
2. Coil the computer cable into the computer mount cavity, refer to Figure 12.
3. Slide the computer in the two locking ears.
4. Insert and secure the computer with the screw previously removed using a #2 Phillips screwdriver.

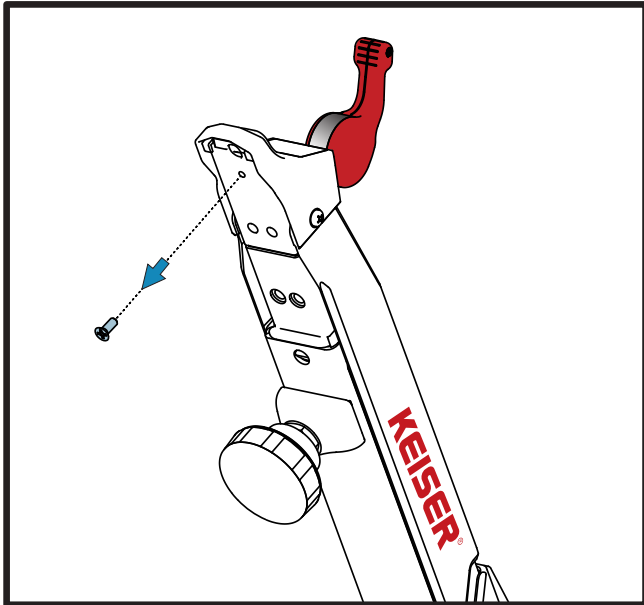


Figure 11. Remove Mounting Screw From Handlebar Tube

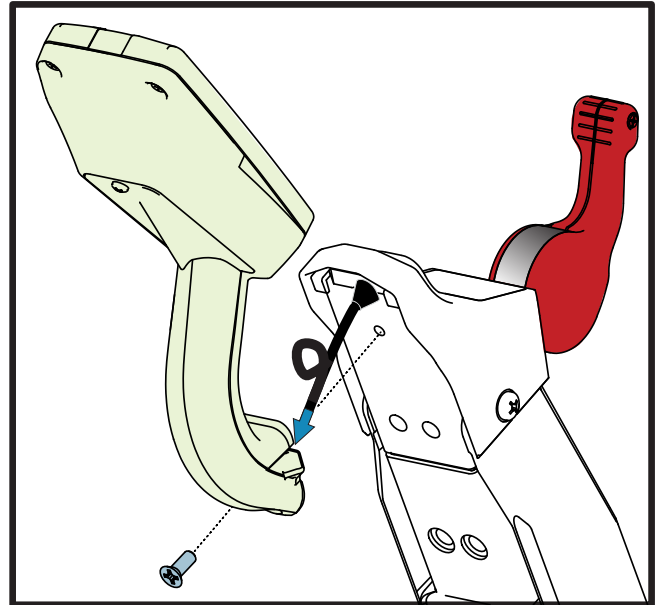


Figure 12. Attaching the Computer to the Handlebar Tube

ASSEMBLING THE HANDLEBARS

1. Remove screws from both sides of the sweat guard, refer to Figure 13.
2. Slide on the guard cover over the sweat guard and snap it in place, refer to Figure 14.
3. Secure the cover with the screws previously removed. Do not over tighten screws.

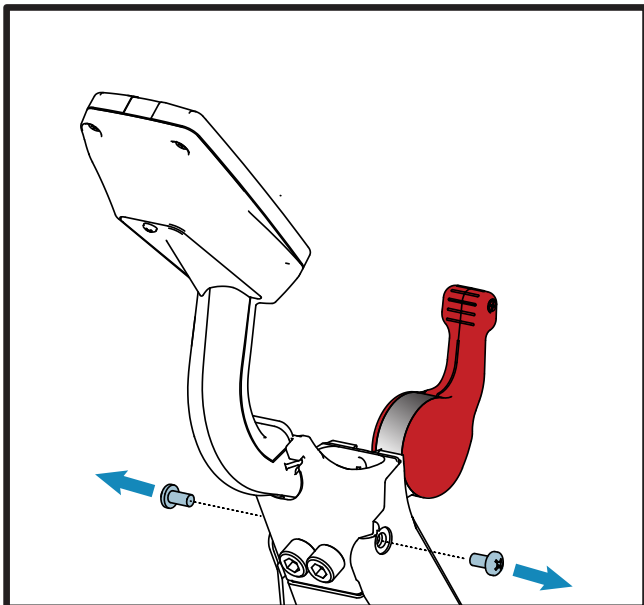


Figure 13. Remove Screws From Sweat Guard

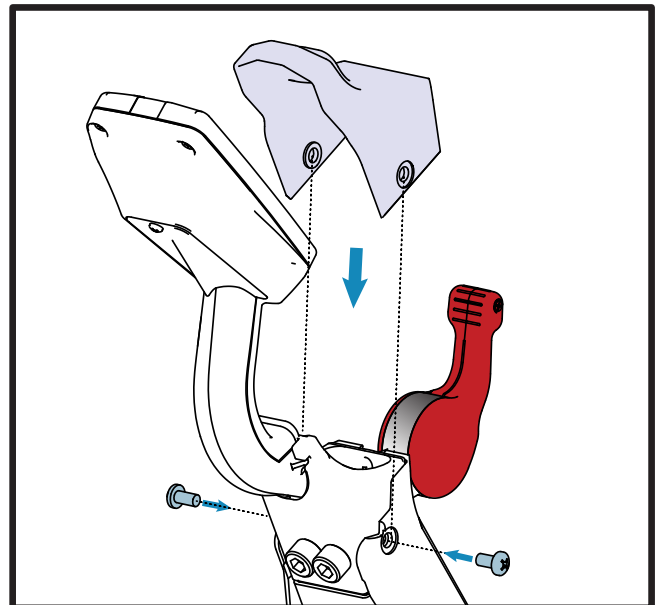


Figure 14. Align the Guard Cover Over the Mounting Holes

4. Remove the four 6mm Allen screws from the handlebar tube, located below the computer mount, refer to Figure 15.

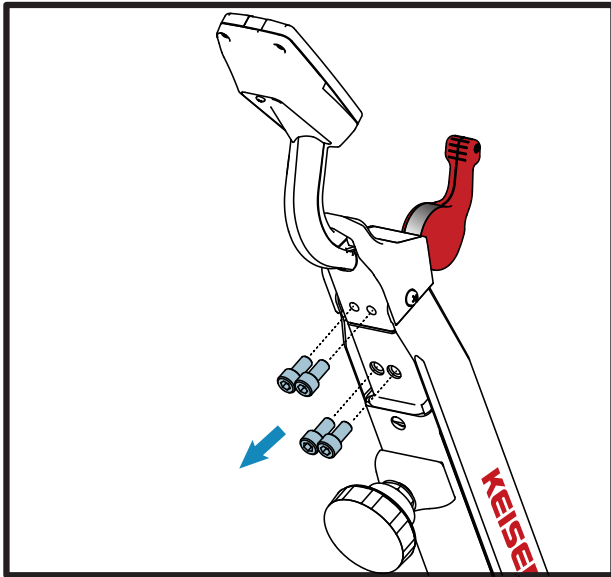


Figure 15. Remove the 6mm Screws From the Handlebar

5. Attach the handlebar slide to the handlebar tube with the four screws previously removed. Use a 6mm Allen wrench to tighten screws. There should be no gap between the handlebar slide and the handlebar tube, refer to Figure 16.

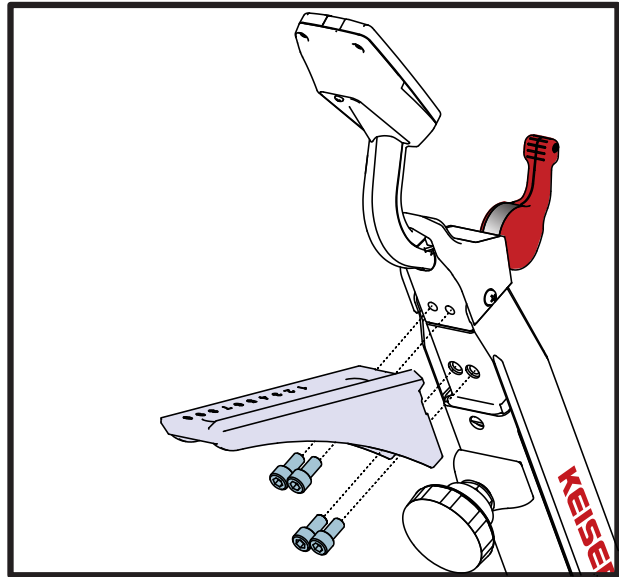


Figure 16. Attach the Bottom Slide to the Handlebar Tube

6. Install the handlebars on the handlebar slide:
 - a) Disassemble the L-handle assembly. Use a 5mm Allen wrench and remove the screw and washer to remove the handle stud.
 - b) Fit the handle stud in the handlebar spacer, and then attach the handlebars to the handlebar slide, refer to Figure 17. Hand tighten the assembly.

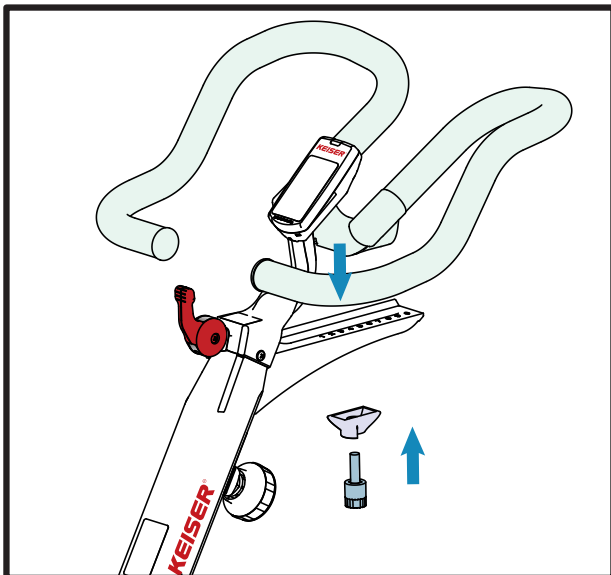


Figure 17. Assemble Handlebar, Handle Stud, and the Handlebar Spacer

- c) Place the L-handle onto the handle stud. The L-handle should point away from the cycle. Install the screw and washer to secure the assembly, refer to Figure 18.
7. Loosen the L-handle. Slide the handlebar back and forth, making sure it can move freely on the handlebar slide.

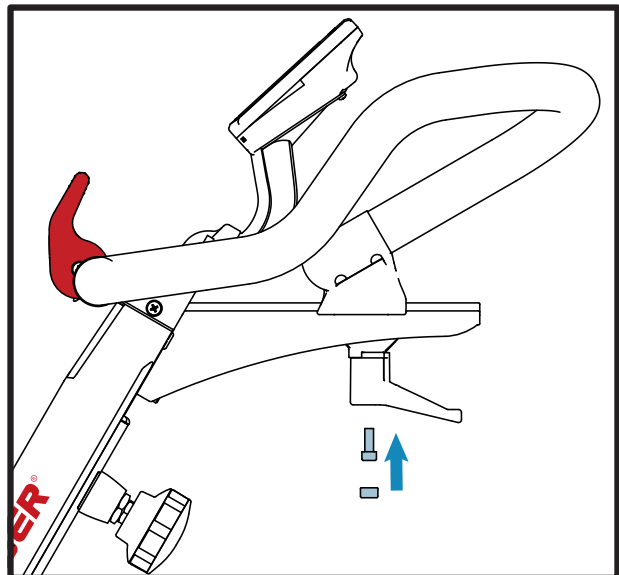


Figure 18. Install L-Handle and Secure with Screw and Washer

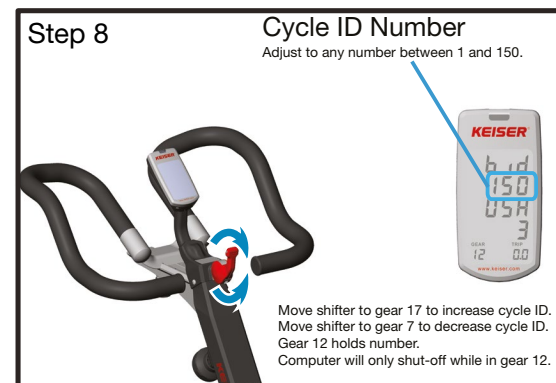
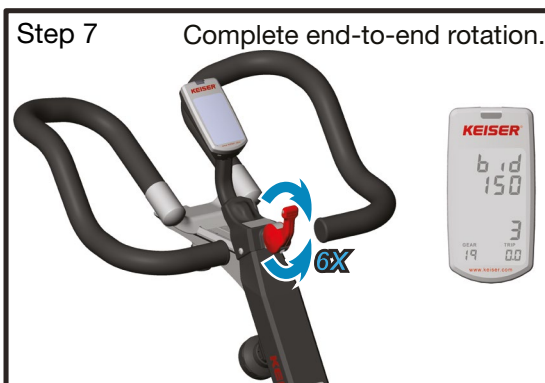
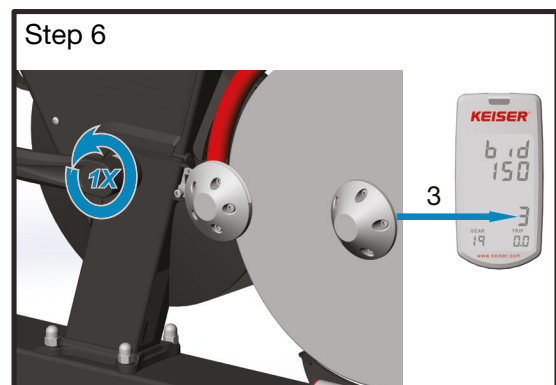
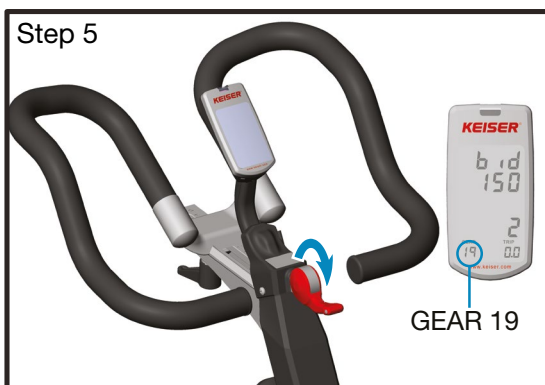
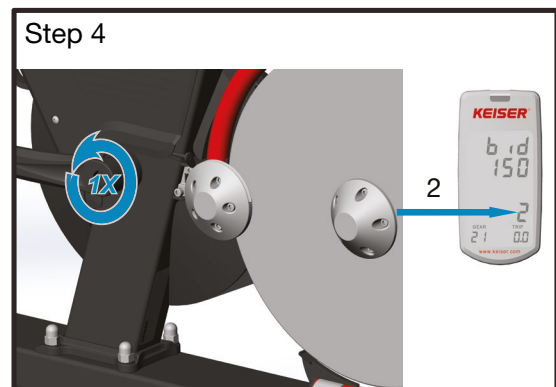
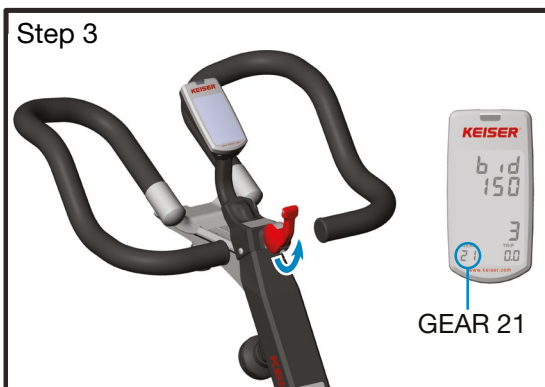
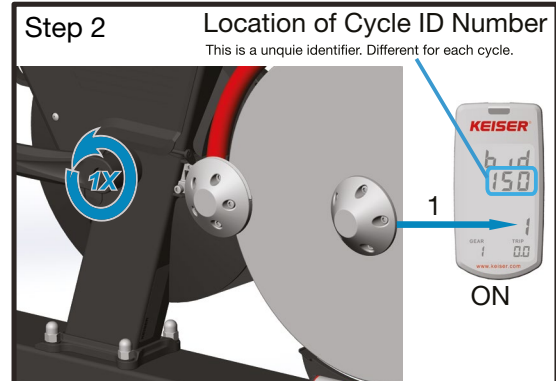
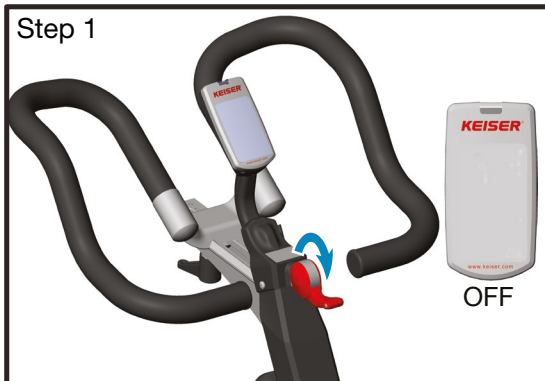
FINAL INSTALLATION

- Check to ensure that all hardware is tight and components are properly assembled.
- Polish the cycle with paste or spray wax and a clean cloth.

SETTING THE CYCLE ID NUMBER AND TRIP UNITS

MILES

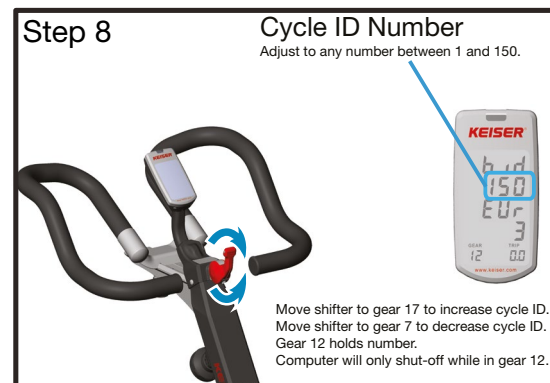
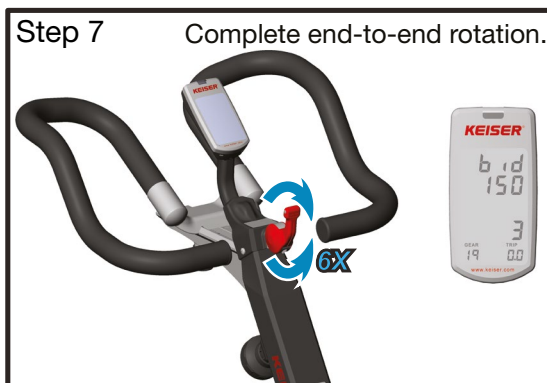
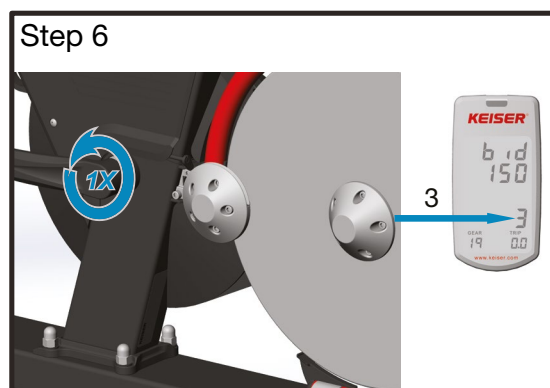
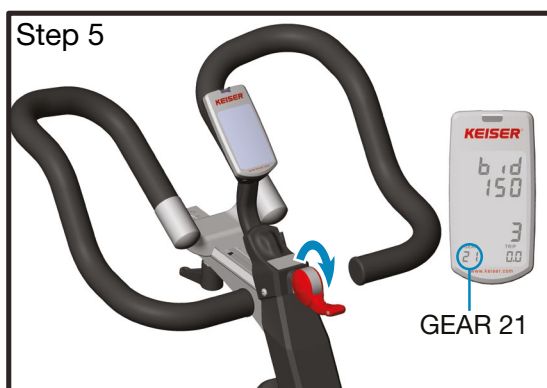
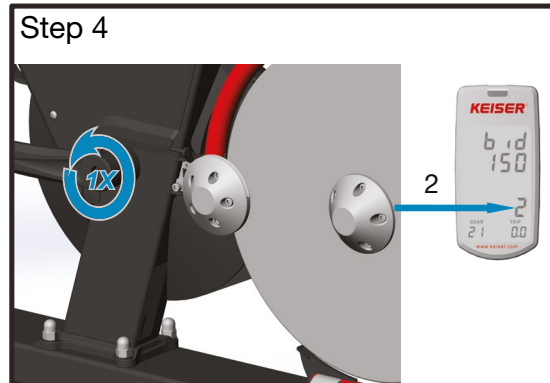
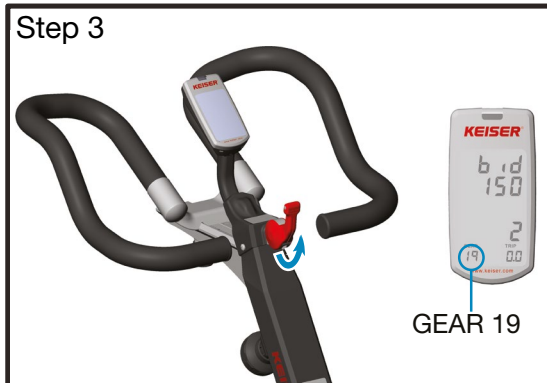
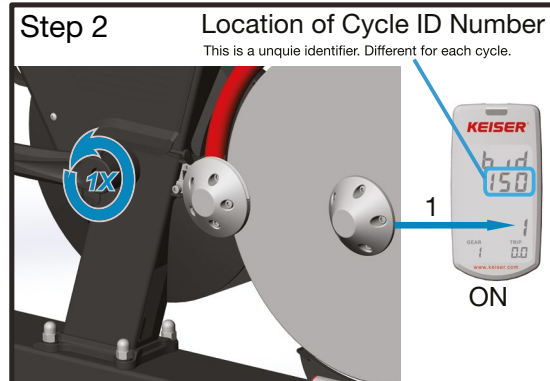
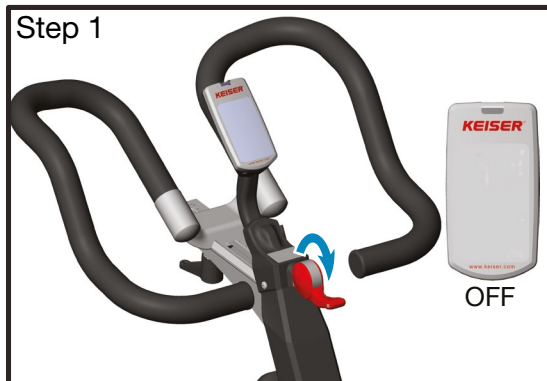
NOTE: Steps 1 through 7 must be completed within 1 minute.



SETTING THE CYCLE ID NUMBER AND TRIP UNITS

KILOMETERS

NOTE: Steps 1 through 7 must be completed within 1 minute.



OPERATION

CHECKING FOR PROPER OPERATION



WARNING: Heart rate monitoring systems may be inaccurate. Over exercising may result in serious injury or death. If you feel faint stop exercising immediately.

NOTE: Perform the operations below before riding the cycle. Failing to test a cycle prior to normal use will void your warranty and could result in serious injury.

- Are all parts correctly installed?
- Are the four Acorn nuts that secure the main cycle frame to the base frame torqued at 45 Nm (35 ft-lbs)?
- Are pedals installed with thread locking compound and torqued to 45 Nm (35 ft-lbs)?
- Are all screws and nuts properly torqued and tightened?
- Do the handlebar and seat adjustments operate properly?
- Was LPS #3 applied to the left bottom bracket bearing?
- Was LPS #3 applied to the clip-in portion of the pedals?
- Has the cycle been polished with paste or spray wax and a clean cloth?
- Is the computer installed and operational?

EMERGENCY STOP

The resistance shifter can be used as an emergency brake to stop the motion of the flywheel. To use the resistance shifter as an emergency brake, move the lever all the way forward to stop all motion within one revolution, refer to Figure 19. With any braking procedure, wait until the pedals and flywheel come to a complete stop before dismounting.



Figure 19. Emergency Brake Position

POSTURE AND BODY POSITION

Keiser recommends that the back is always in a neutral position. To avoid injury, maintain good posture and control of both the upper and lower body, refer to Figure 20.



Figure 20. Basic Posture

SEATING POSITION

SELECTING SEAT HEIGHT



WARNING:

- Maximum weight of the rider shall not exceed 300 lbs (136 kg).
- If the hips rock back and forth with each pedal stroke, the seat position may be too high. Uneven rocking from side to side may result in hip or back injuries.
- If a participant's knees are bowed outward (beyond their normal ergonomic position), the seat may be too low. If the knees are too flexed, unwanted stress is placed on the knee caps. The knee should never be in an overextended position.

1. Stand beside the cycle, close to and beside the seat of the cycle.
2. Position the seat so that the top of the seat is level with the crest of the hip.
3. Sit on the seat with the balls of the feet over the center of the pedals.
4. Begin to pedal very slowly.

NOTE: When the foot is in the six o'clock position there should be a slight bend in the knee.



WARNING: Seat height adjustment shall not exceed the mark "STOP" indicating minimum insertion depth for safe operation.



Figure 21. Slight Bend in Knee at Six O'Clock Position.

SETTING THE FORWARD AND BACKWARD SEAT

POSITION

1. Adjust the seat to the correct height position.
2. Sit on the seat of the cycle.
3. Place hands on the handlebars and adjust the handlebars forward or backward.

NOTE: Arms should be a comfortable distance from the handlebars with the elbows slightly bent.

4. Place feet on the pedals in the three-o'clock and nine-o'clock position.

NOTE: The front of the knee cap should be aligned with the middle of the pedal at the point where the crank arm meets the pedal.

5. Bend elbows slightly and place shoulders at a 90° position.
6. Look down:
 - If toes are visible move/shift the seat back.
 - If the entire foot is visible move/shift the seat forward.

NOTE: Adjust and re-check the knee cap alignment. The knees should not extend beyond the elbows when pedaling.

PEDAL PLACEMENT



WARNING: The indoor cycle is NOT designed with a freewheel, but a fixed gear system. When the flywheel is in motion, the pedals will also be in motion. Never remove your feet from the pedals while in motion as serious user injury may occur.

Always secure the pedal clip strap:

1. Place the widest part of foot over the pedal.
2. Locate the strap and pull up on it to tighten. It should be snug but not too tight to cause discomfort.

NOTE: Pedaling at high speeds or pedaling while standing are considered advanced techniques, and should only be performed by advanced users.



Figure 22. Foot Placement in Pedal

HANDLEBAR HEIGHT ADJUSTMENT



WARNING: Placing the handlebars too low may over-stress the arms, mid back and neck. Maintain a high, comfortable position until a higher skill level is reached.

1. The handlebars should be adjusted after performing the seat height adjustment.
2. Handlebars should be level or higher than the top of the seat.
3. Bend elbows slightly and place shoulders at a 90° position.

NOTE: New cyclists are encouraged to keep their handlebars in a high, comfortable position to take any strain off of their back.

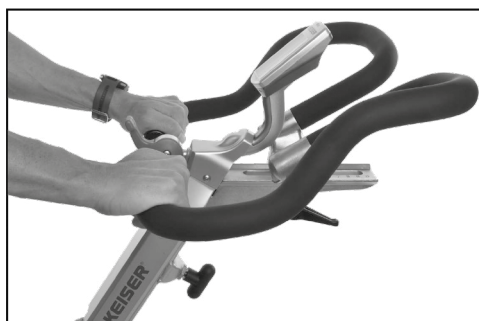


Figure 23. Overhand Front Handlebar Grip

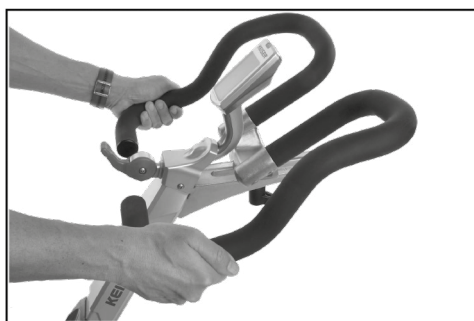


Figure 24. Hook or Middle Handlebar Grip



Figure 25. Extended Handlebar Grip

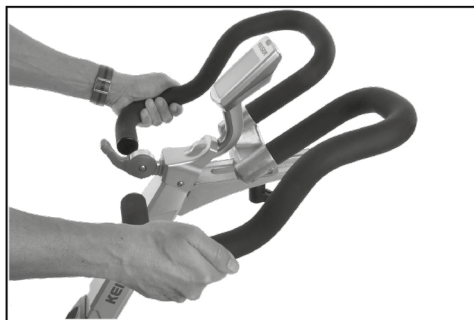


Figure 26. Time Trial Handlebar Grip

MAINTENANCE

PREVENTATIVE MAINTENANCE SCHEDULE



WARNING: The safety level of the equipment can only be maintained if it is regularly inspected for damage and wear. Immediately replace defective parts and do not use the equipment until all repairs have been

Every Class	<ul style="list-style-type: none"> • Thoroughly inspect the cycle to make sure it is in safe proper working order. • Wipe off sweat with a soft towel or cloth.
Weekly - 1st Month	<ul style="list-style-type: none"> • Check the crank arms and re-torque the pedals to 35 ft-lbs (47Nm). • Check to ensure all screws, bolts and nuts are tight. • Check and re-torque the nuts securing the main frame to the bottom frame to 35 ft-lbs (47Nm).
Weekly	<ul style="list-style-type: none"> • Thoroughly inspect the cycle to make sure it is in safe proper working order. • Use warm water and a soft cloth to clean the parts of the cycle that are dirty or come in contact with sweat. Do not use household or industrial cleaners, because they can destroy the protective finish of the paint. If you need to use soap, use a mild dish washing soap followed by an automotive treatment such as Meguiar's Quick Detailer Mist and Wipe. • Check the computer for low battery indication. IF YOU HAVE MULTIPLE MACHINES, WE SUGGEST ALL COMPUTER BATTERIES BE CHANGED AT THE SAME TIME (2 AA batteries per bike). See "Computer Battery Replacement" on page 19.
Monthly	<ul style="list-style-type: none"> • Check the crank arms and re-torque the pedals to 35 ft-lbs (47Nm). • Check to ensure all screws, bolts and nuts are tight. • Check and re-torque the nuts securing the main frame to the bottom frame to 35 ft-lbs (47Nm). • Check to ensure the four bolts attaching the bottom slide of the handlebar are tight. There should be no looseness or gap between the bottom slide and the slide mount. • Wax areas of the cycle that come in contact with sweat and that are vulnerable to rust. Use an easily applied automotive treatment such as Meguiar's Quick Detailer Mist and Wipe. Please note that failure to apply a coat of wax to high sweat areas at least once a month will decrease paint and frame life due to corrosion and will void the warranty. • Remove, clean, and lubricate the threads on the adjustment handle. Since both the threaded stud and the threaded nut are stainless steel it is very important to keep the threads lubricated with a heavy grease, preferably white or clear in color, such as Hydrotex MT-55 or Dow Corning 111.

COMPUTER BATTERY REPLACEMENT

If the battery is low the Odometer (ODO) setting will display “LO-BA”.

To replace the batteries:

1. Remove the screw from the back of the computer housing.
2. Remove the old AA batteries.
3. Install two new AA batteries.
4. Replace the back to the computer housing and tighten the screw.

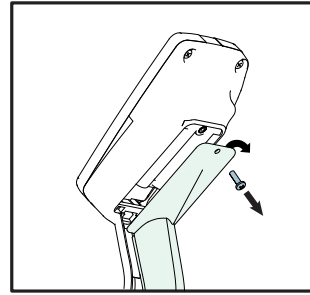


Figure 27. Battery Compartment



WARNING: Do not burn batteries. Do not place batteries in waste bins. Batteries must be disposed of by a Licensed Waste Collector. Battery leakage is extremely caustic and contact with bare skin should be avoided. In the event that battery leakage comes in contact with your skin, flush the area for 15 minutes with copious amounts of water and seek medical attention. Gloves, overalls, safety shoes and eye protectors must be used when handling leaking batteries. Follow manufacturer's recommendations when handling and maintaining batteries.

M SERIES CARDIO CALIBRATION

All M Series equipment is calibrated with a tool at the factory and there is no need to calibrate, unless a component associated with the resistance mechanism or computer require service. For more information visit:

www.keiser.com/service or contact the Keiser service department at
1-800-888-7009 | 559-256-8000 | service@keiser.com.

REGULATOR AND COMPLIANCE NOTICES

COMPLIANCE

This machine complies with ISO 20957-1, and ISO 20957-10. Accuracy class A, for high accuracy, and usage class S for professional and/or commercial use. This cycle is intended for indoor use only.

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

REGULATORY NOTICE

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by Keiser Corporation could void the user's authority to operate the equipment.

WARRANTY

The Keiser M3i Indoor Cycle is warranted to the original purchaser, to be free from defects in materials and workmanship.

NOT COVERED UNDER WARRANTY

- Loss caused by accident, abuse, improper use or neglect.
- Improper maintenance.
- Improper assembly by the purchaser.
- Failure to follow instructions as stated in any of the manuals provided with the Keiser M3i.

The warranty terms begin with the date of original delivery to be evidenced by appropriate shipping documents. Any alteration of the equipment so listed without express written consent of Keiser shall constitute a waiver by the buyer of this warranty. This warranty does not cover other brand name products distributed, but not manufactured by Keiser, which are subject to their respective manufacturers warranties. During the warranty period, warranted defects will be repaired at Keiser, Fresno California, or the defective part will be replaced, at the option of the manufacturer, without charge for either parts or labor to repair the defective part. This warranty does not cover the removal of the defective part and installation of the repaired part. All claims under the warranty must be in writing and authorization obtained from the manufacturer, Keiser, to return the defective parts for exchange. Defective parts must be returned to Keiser. The customer is responsible for all transportation costs on returned items to and from the point of manufacture.

Users, agents, or anyone directing the use of said equipment shall determine the suitability of the product for its intended use, and said parties are specifically put on notice that they shall assume all risk and liability in connection herewith.

The foregoing warranties are in lieu of and exclude all other warranties not expressly set forth herein, whether expressed or implied by operation of law or otherwise, including but

not limited to any implied warranties of merchantability or fitness. Keiser shall in no event be liable for incidental or consequential losses, damages or expenses in connection with exercise products. Keiser's liability hereunder is expressly limited to the replacement of parts not complying with this warranty or, at Keiser's election, to the repayment of an amount equal to the purchase price of the parts in question. Keiser is not responsible for labor charges incurred in the replacement of defective parts. Keiser may, at its discretion, require the return of all defective parts. The customer is responsible for all transportation costs on warranted items to and from the point of manufacture. Replacement products are warranted for the balance of the original warranty period.

All Keiser equipment sold by Keiser distributors, dealers, or salespeople must be registered for warranty purposes. The warranty registration form must be filed within seven days of the sale or installation. Keiser equipment exported out of the US or Canada will be void of warranty unless purchased directly through a Keiser international distributor or dealer in the country of installation, or direct from Keiser's international division.

If you experience any problems please contact our Service Department on:
phone: 559.256.8000 | toll free: 1.800.888.7009 |
email: service@keiser.com

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