



Travel Beyond Ordinary

Innovation. Creativity. Tenacity. Inspiration.

For 95 years, from the first journey in North America, our values and vision have remained true, beginning with one basic tenet: always do the right thing. Today, with journeys across 7 continents, in over 100 destinations and to 70+ countries, we keep moving forward to find new ways to enhance travel experiences that will be memorable for a lifetime and fulfill travel dreams – and we're honored to have the trust and guest satisfaction to be named to Travel + Leisure's "World's Best" list for 22 consecutive years. Your journey is fully guided by our expert Tauck Directors who average 10 years of service with us, come from 40 countries and speak 42 languages collectively. And across North America, you'll also meet our handpicked local experts and local guides who share their insights and knowledge. Together, they provide a deeper, authentic travel experience.

Front Cover: Acadia National Park, Maine



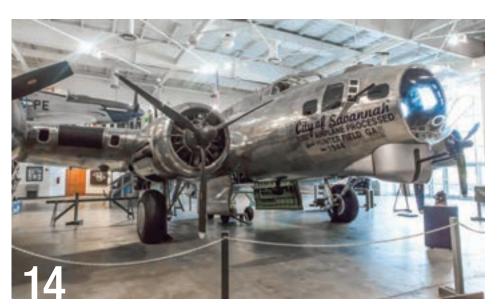
Attend a private reception and dinner at the Citadel in Halifax, Nova Scotia, where past meets present



A walking tour in Montreal reveals French influences



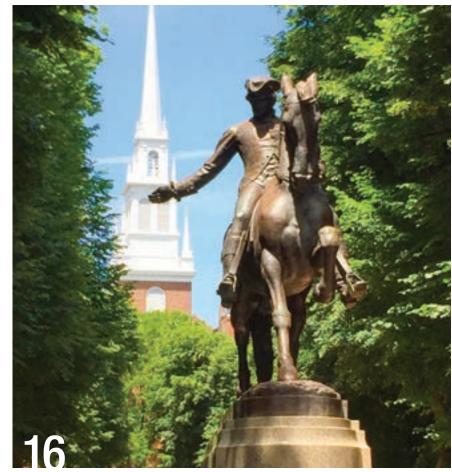
Absolutely nothing compares to a flightseeing adventure in the Canadian Rockies



Explore Savannah's National Museum of the Mighty Eighth Air Force, WWII to today



Experience the stories at Plimoth Plantation, a living history museum



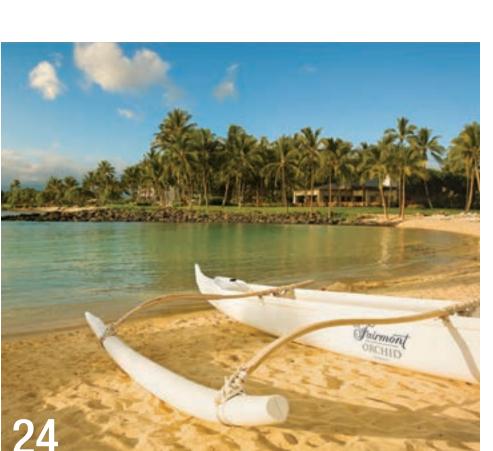
Boston's history trail whispers tales of America's Revolution



Live your cowboy dreams at TA Guest Ranch, a working cattle ranch



Off-road adventuring by Jeep unfolds the mysteries of the ethereal slot canyons



12 days in Hawaii feature accommodations at oceanfront resorts



What's Inside

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Canadian Maritimes

Storybook towns & cultural gems in Nova Scotia, New Brunswick, Prince Edward & Cape Breton islands

11 DAYS FROM \$3,990 | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Halifax / Welcome reception & dinner at the Citadel The Prince George Hotel
- Peggy's Cove / Lunenburg The Prince George Hotel
- Pier 21 / Millbrook Centre / Moncton Delta Hotels Beauséjour
- Hopewell Rocks Delta Hotels Beauséiour
- Prince Edward Island / Lobster cruise / Charlottetown **Delta Prince Edward**
- PEI National Park / North Rustico Harbour / Green Gables Delta Prince Edward
- Cape Breton Island / Bras d'Or Lake Keltic Lodge
- Ingonish Beach / Oyster shucking Keltic Lodge
- Cabot Trail / Chéticamp / Kitchen party Keltic Lodge
- 10. Gaelic College of Arts & Crafts / AG Bell National Historic Site Liscombe Lodge Resort & Conference Centre
- 11. Halifax / Fly home anytime; airport transfers included



Uniquely Tauck

- Experience an important part of the history of Halifax at a private reception and dinner at the hilltop Citadel, where soldiers kept watch over Nova Scotia's capital city for hundreds of years.
- Meet Acadian naturalist Alain Clavette as he shares insights about the natural heritage and unique ecology of New Brunswick, along with expert observations about the seabirds that make their homes here.
- Learn about Nova Scotia's Scottish Gaelic heritage at the Gaelic College of Celtic Arts and Crafts, dedicated to keeping its Highland culture alive, and watch a kilt-making demonstration.
- Witness a way of life that has been unchanged for centuries on Prince Edward Island when you learn about Acadian culture and lobsters aboard a cruise on Shediac Bay.



Hopewell Rocks

On a stretch of coast along the Bay of Fundy stands an array of towering sandstone rock sculptures carved by tidal erosion. At low tide you can walk on the beach and marvel at the sculptures, nicknamed "Flower Pot Rocks," up close. The rocks were cut away from the cliffs sometime in the last ice age, and Fundy's powerful, playful tides have made them works in progress ever since.

Forever Plaid

At the Gaelic College, dedicated to preserving the heritage of Scottish emigrants who settled in Nova Scotia, you can see how kilts are made, learn some Gaelic words and songs, hear traditional Cape Breton music, watch a master weaver create one-of-a-kind pieces at the loom, or a dance demonstration, or listen in at a storytelling session. You'll also learn how Gaelic traditions evolved into a Cape Breton way of life.



Green Gables

"Kindred spirits are not so rare as I used to think," says Anne Shirley, the orphan-girl-dreamer in Anne of Green Gables. Indeed, many kindred spirits visit her farmhouse on Prince Edward Island every year, drawn by the charm of Lucy Maud Montgomery's classic novel. The house that inspired Montgomery is now a well-preserved National Historic Site named Green Gables Heritage Place, where you can see for yourself why 'Ann with an E' fell in love with the island.

SEAFARING HOTELS AND LODGES

The Keltic Lodge

This historic hotel in the heart of Cape Breton Highlands National Park sits on a cliff overlooking the Atlantic, with a pool, wilderness trails, a spa, an 18-hole championship golf course, two restaurants, and swimming at Ingonish Beach.



Delta Hotel Beauséjour

Located in the heart of the Nev Brunswick city of Moncton (know as the geographical center of the Maritimes), the hotel provides easy access as it is just down the street from the Capitol Theatre, the tidal bore, and Avenir Centre.



The Delta Prince **Edward Hotel**

This waterfront hotel in historic Charlottetown is just steps from downtown attractions and restaurants: amenities include a spa, fitness center, heated pool, and a restaurant with a waterfront deck.



2020 DATES

Jun 14, 21, 28, 28 Jul 5, 7, 12, 19, 21, 26, 28 Aug **2**, **4**, **9**, **11**, **16**, 18, 23, **30** Sep **1**, **4**, **6**, 8, **17**, **13**, **15**, **18**, **27**, **29**

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

Double \$3,990

July -September

Triple \$ 4,314

Dates in blue indicate Small Group Departures averaging 24 Tauck guests, priced from \$4,890 per person double; specific dates apply inquire at time of booking. Special Solo Traveler Savings: dates in red indicate special departures where you save \$300 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 25 meals (10 Breakfasts, 6 Lunches & 9 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage

Airfare is additional. The islands featured on Tauck's Canadian Maritimes trip, particularly Cape Breton Island in Nova Scotia, are some of the most scenic - yet remote - destinations in Canada. The hotels included on this trip, such as the Keltic Lodge and Liscombe Lodge, were primarily selected for their location; they put guests right in the heart of the best places to visit. Seasonal travel in the Canadian Maritimes means that a few of your accommodations on this trip will not compare to Tauck's hotels in other locations. We find – and expect you will find - that these hotels provide exceptional access to remote scenic treasures of the Maritimes, despite a few inconsistencies with the standards of other Tauck accommodations. Please go to page 27

Activity Level 2 / Pace Level 3 (see tauck.com for additional details)

6 Call your travel advisor or Tauck at (800) 468-2825 tauck com 7



Canada's Capital Cities plus Niagara Falls

Toronto, Ottawa, Montreal and Quebec City – with a local perspective

10 DAYS FROM \$4,490 | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Toronto / Royal Ontario Museum or Hockey Hall of Fame Fairmont Royal York
- 2. Toronto / Niagara Falls / Niagara by the Lake Fairmont Royal York
- 3. Thousand Islands cruise / Ottawa Fairmont Château Laurier
- 4. Parliament / Canadian Museum of History Fairmont Château Laurier
- 5. Montreal / Chateau Vaudreuil Fairmont The Queen Elizabeth
- 6. Vieux-Montreal tasting tour Fairmont The Queen Elizabeth
- 7. Sugar shack / Montmorency Falls / Quebec Fairmont Le Château Frontenac
- 8. Quebec City / Île d'Orléans Fairmont Le Château Frontenac
- 9. Quebec City / Old Quebec Fairmont Le Château Frontenac
- 10. Fly home anytime; airport transfers included



Uniquely Tauck

- Attend a private Tauck evening in Toronto that features a reception and dinner in the Royal Ontario Museum (or on select dates the venue will be the Esso Great Hall of the Hockey Hall of Fame), both major institutions in the city.
- Delve into the stories of Canada and its people on a docent-led tour of the Canadian Museum of History in Ottawa; exhibits explore thousands of years of human history in Canada, including totem poles, recreations of aboriginal dwellings, and First Nation art and artifacts.
- On a locally guided tour and gondola ride, experience one of the world's great natural wonders Montmorency Falls in Quebec, flowing from 98 feet higher than Niagara Falls.
- A visit to a Québecois sugar shack gives you a taste of the maple sweetness that is collected here and a look at how the locals create a range of flavors.



Cruise to the Falls

Take a cruise to the Canadian side of the falls, which is wider, taller, mistier, and twice as breathtaking as the New York side, but equally as wet, so rain gear is included. Thrill to the roar and spectacle as water from four of the Great Lakes spills over the falls at a rate of 100,000 cubic feet per second. Visit charming Niagara on the Lake, noted for restored 18th and 19th century mansions, treelined streets, and lush gardens. "Notl" is the gateway to Ontario's wine country.



Montreal's Old Town has become famous as a foodie haven, with an infusion of world class chefs and multicultural cuisines, and on this guided tasting tour you'll sample the best of its popular delis and trendy boulangeries, bistros, markets, and microbreweries, tucked away in picturesque neighborhoods of cobblestone streets, gas lamps, and leafy shaded plazas.



Island Tales

Wind your way through the Thousand Islands on a guided private charter cruise of historic mansions, hotels, and castles. The fabled archipelago lies in the St. Lawrence Seaway, a geographic border that once attracted wealthy vacationers, opportunists of every stripe – and scandals. Every island has a story to tell – of Gilded Age robber barons, Prohibition bootleggers, pirates, runaway brides, social-climbing actors, runaway slaves, and European refugees – and you'll hear some of the best of them over lunch, with spectacular river views included.

CITY-CENTER HOTELS INCLUDE:

Fairmont The Queen Elizabeth

Centrally located in the heart of Montreal, and connected to an extensive underground city of restaurants and chic boutiques, the hotel is known for Marché Artisans, its specialty market. Amenities include an indoor swimming pool, whirlpool, an exercise room, and saunas.



Fairmont Château Laurier

Located in the heart of the city, next to the Parliament Buildings, the landmark hotel evokes the Old World charm of a classic French château amidst Canada's dynamic capital city; it has been voted one of the world's 500 best hotels by the readers of *Travel + Leisure*



Fairmont Le Château Frontenac

Set on a bluff overlooking the St. Lawrence River, the stately hotel is in the heart of Old Quebec. Sample a Winston Churchill or Franklin Delano Roosevelt martini taking in the lovely view of the river from the outdoor terrace of the St-Laurent Bar & Lounge.



2020 DATES

May 24, 29 Jun 2, 7, 11, 16, 20 Jul 2, 8, 11, 17, 20, 26, 29 Aug 4, 7, 13, 16, 21, 24, 26, 30 Sep 2, 4, 11, 12, 13, 15, 20, 21, 22, 29, 30 Oct 1, 3 /= Sold Out!

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

May 24 -28

Double \$4,490 Single \$5,813 Triple \$4,274 (double with rollaway)

May 29 – October

Double \$4,690 Single \$6,085 Triple \$4,447 (double with rollaway)

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$5,290 per person double; specific dates apply. Special Solo Traveler Savings dates in **red** indicate special departures where you save \$200 on the single room price; please inquire at time of booking.

2020 PRICE INCLUSIONS

2020 Price includes 20 meals (9 Breakfasts, 4 Lunches & 7 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage.

Airfare is additional. Please go to page 27 for additional information.

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)



Best of the Canadian Rockies

Mountains, lakes, glaciers, and waterfalls – two national parks and the Icefields Parkway

8 DAYS FROM \$4.690 | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Calgary / Wild West welcome dinner Crosswaters Resort Kananaskis
- Flightseeing / Emerald Lake / Spiral Tunnels / Natural Bridge Fairmont Chateau Lake Louise
- Moraine Lake / Naturalist guided tour of Lake Louise Fairmont Chateau Lake Louise
- Icefields Parkway / Jasper National Park Fairmont Jasper Park Lodge
- Jasper Park your way / Choice of activities included Fairmont Jasper Park Lodge
- *Ice Explorer* on Athabasca Glacier / Banff National Park **Fairmont Banff Springs**
- Banff National Park / Town of Banff / Banff Centre farewell dinner **Fairmont Banff Springs**

10 Call your travel advisor or Tauck at (800) 468-2825

Fly home anytime; airport transfers included



This was the best vacation we have ever taken. Spectacular scenery like the Alps plus beautiful aquamarine lakes, impressive hotels, and an extremely knowledgeable Tauck Director.

Dan and Gretchen Heald



Uniquely Tauck

- Drive the Icefields Parkway, one of the world's great scenic drives, where a catalog of thrilling Rocky Mountain landscapes unfold before you; jagged snow-capped peaks, waterfalls, glaciers, turquoise lakes, and plunging river valleys, populated by bighorn sheep, elk, and occasionally, bears.
- Enjoy lake-view guest rooms at Fairmont Chateau Lake Louise during your two-night stay.
- Local experts share their insights, including a naturalist guide who reveals the secrets of Moraine Lake and a park official who gives you an insider's look at the national parks while you're in Jasper.
- It's your choice you have an opportunity in Jasper National Park to decide how you would like to spend a day; possibilities range from a nature tour with a wildlife interpreter to a gentle whitewater raft trip or riding the Jasper Tramway and visiting the town of Jasper.



Glacier Walk

Athabasca Glacier lies in the Columbia Icefields, the source of most of North America's fresh water. Always in motion, Athabasca Glacier is receding at a rate of 16 feet a year, but it's still a formidable force of nature, and to see it up close and walk on it is to feel its immense, elemental power. Ride an Ice Explorer onto Athabasca Glacier with a guide who will help you understand glaciers inside out; go out for a stroll, breathe in the crisp air, and if you like, fill a water bottle, straight from the source

INSIDE-THE-PARK RESORTS

Fairmont Chateau Lake Louise

This landmark chateau sits beneath Victoria Glacier on the shores of a blue-green lake. By day, postcard perfect silhouettes of the Rockies pose in seasonal vignettes; at night, stars come out with a glittering sky show.



Fairmont Jasper Park Lodge

Village-style cedar cabins welcome you to a wilderness lodge resplendent with nature's charms and nestled along Lac Beauvert in the heart of Jasper National Park, a UNESCO World Heritage Site.



Fairmont Banff Springs

The locals call Fairmont Banff Springs, a former railroad lodge built in 1888, the "castle." From its majestic architecture to its rich history as an icon of luxurious mountain resort, the baronial hotel exudes warmth and gracious hospitality.



Moraine Lake

In 1899, explorer Walter Wilcox climbed to the top of a moraine in the Valley of the Ten Peaks and discovered a scene of intense beauty: a mystical turquoise lake set among granite peaks and woodland. He named it Moraine Lake, noting in his journal "no scene had ever given me an equal impression of inspiring solitude and rugged grandeur." The place hasn't changed since - see for yourself why Wilcox called his time there the happiest half hour of his life.



2020 DATES

May 2/9 Jun 5/7, 1/9, 2/1, 2/8 Jul 3/5, 1/0, 1/7, 19, 2/4, 2/6, 3/1 Aug 2, **7**, **9**, **1**, **4**, 16, **21**, 23, **28**, 30 Sep **4**, 6, **11**, 13, **25**, **27**

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

Double \$4.690

Single \$ 6125 Triple \$4,277 (double with rollaway)

June 1 - 11; September 20 - 30

Double \$4,990

Triple \$4.488

tauck.com 11

June 12 - September 19

Double \$5,290

Triple \$ 4,751 (double with rollaway

Dates in blue indicate Small Group Departures averaging 24 Tauck guests, priced from \$5,490 per person double; specific dates apply; ask at booking. Dates in red indicate special departures where you save \$200 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 17 meals (7 Breakfasts, 3 Lunches & 7 Dinners), airport transfers as noted, service charges, gratuities to local guides, admission fees, taxes and porterage

Airfare is additional. For activities marked with an asterisk (*) in dayby-day descriptions, participation is at your own risk and a signed liability waiver will be required. Please go to page 27 for additional

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)



Helicopter Vistas

The first European explorer who saw the trio of peaks draped in snow called them the Three Nuns: a later. Protestant-inclined visitor decided to rename them The Three Sisters; First Nations people had names and stories to go with them; and sometimes, they're affectionately known as Faith, Hope & Charity (the three graces). Climb aboard a helicopter for a flightseeing excursion over the trio of peaks that may inspire your own naming creativity - the landscapes will remain in your mind forever (select dates view Warrior Lookout).



Cape Cod, the Islands & Newport

Explore New England's rich maritime legacy including visits to Martha's Vineyard and Nantucket

8 DAYS FROM \$3.990 | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Boston / Welcome reception & dinner
 The Lenox Hotel
- 2. Plimoth Plantation / Martha's Vineyard Harbor View Hotel & Resort
- 3. Oak Bluffs / Vineyard Haven / Carnegie Museum / Edgartown Harbor View Hotel & Resort
- 4. Nantucket Whaling Museum / Chatham Chatham Wayside Inn
- 5. Cape Cod National Seashore / Provincetown / Whale watching Chatham Wayside Inn
- 6. Newport / Ten Mile Drive Newport Marriott
- 7. The Breakers / Bay cruise / Farewell dinner Newport Marriott
- 8. Boston / Fly home anytime; airport transfers included



Uniquely Tauck

- Spend two nights on the island of Martha's Vineyard, a vacation destination continually sought after by celebrities, politicians, royalty and jetsetters; attend an exclusive private reception at the historic Norton Boathouse, filled with maritime artifacts and photos.
- Visit the Nantucket Whaling Museum, housed in a former spermaceti candle factory, for a comprehensive history of the island's whaling industry, including exhibits, paintings, scrimshaw, artifacts, whaling tools, and a complete 46-ft sperm whale skeleton.
- Cruise the waters of Newport Harbor and the lovely Narragansett Bay during a two-night stay in the yachting capital of Newport, Rhode Island.



Whale Watching Off Provincetown

Whales were once hunted off Provincetown for their oil and ivory; now they're hunted for photo-ops, social media postings, and the rush of their awe-inspiring presence, and coastal Provincetown is still the place to find them. Cape Cod Bay is a breeding ground for North Atlantic right whales; fin and humpbacks flourish in Outer Cape waters. You can sometimes see them from shore, but our private whale watching cruise will get you up close where you can get a better picture.

The Breakers

In 1895, shipping and railroad tycoon Cornelius Vanderbilt II built himself an opulent "summer cottage" on a windy clifftop in Newport, overlooking the Atlantic. The Breakers took two years to build, with thousands of workers toiling day and night, tons of marble imported from Italy and Africa, and architectural features plundered from European castles. With 70 stunning rooms and a footprint occupying an acre, the Neo-Italian Renaissance palace is the ultimate Newport summer mansion, offering a look inside a man and his time that you won't soon forget.



66

This was a great trip, perfect in every way. Even the weather was ideal. Our group of 24 was very congenial, which was especially nice for a single traveler like me.

Ruth E. Rogers

CHARMING NEW ENGLAND HOTELS

Chatham Wayside Inn

Built in 1860 in the heart of the seaside village of Chatham, the Chatham Wayside Inn is well positioned for strolling Main Street with its many boutiques, art galleries and restaurants.



Harbor View Hotel & Resort

Set at the water's edge in Edgartown, the hotel exudes the classic charm of Martha's Vineyard. Built in 1891, with a long verandah, it is flanked by homes that once belonged to 19th-century whaling captains.



Newport Marriott

Located on the harbor in historic Newport, the stylish Newport Marriott is convenient to all that makes Newport an enjoyable place to visit, including shops, restaurants, and the town's historic center.



The Lenox Hotel

This elegant boutique hotel is located right in the heart of Boston, with historic Back Bay on the doorstep. Rooms are appointed with mahogany furnishings; amenities include a fitness center and award-winning restaurant.



2020 DATES

Jun 6, 12, 20 Jul 11, 18 Aug 1, 8, 22, 27 Sep 3, 5, 10, 12, 17, 19, 24, 26 Oct 11, 3, 8, 10 /= Sold Out!

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

June 1 – 12; October 8 – 31

Double \$3,990 Single \$5,033

Triple \$ 3,661 (double with rollaway)

June 13 – October 7

Double \$4,490 Single \$5,7

Triple \$ 4,098 (double with rollaway)

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$4590 per person double; specific dates apply – inquire at time of booking. Special Solo Traveler Savings dates in **red** indicate special departures where you save \$200 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 13 meals (7 Breakfasts, 1 Lunch & 5 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage.

Airfare is additional. Please go to page 27 for additional information.

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)



Southern Charms: Savannah, Hilton Head & Charleston

Discover storied Southern culture and traditions from Georgia to South Carolina's Sea Isles

8 DAYS FROM \$3.890 | KEN BURNS AMERICAN JOURNEYS | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Savannah / Welcome dinner Perry Lane Hotel
- Historic district / Culinary demo / Madeira party Perry Lane Hotel
- Sea Islands / Pin Point Heritage Museum / Fort Pulaski Perry Lane Hotel
- National Museum of the Mighty 8th Air Force / Coastal Discovery Museum / Hilton Head Omni Hilton Head Oceanfront Resort
- Beaufort / Charleston / Harbor cruise The Mills House Wyndham Grand Hotel
- Charleston sights / The Citadel / The Battery The Mills House Wyndham Grand Hotel
- Magnolia Plantation / Plantations / Farewell dinner The Mills House Wyndham Grand Hotel
- Fly home anytime; airport transfers included



We would grade this trip an A+. Our Tauck Director was fantastic and had an excellent knowledge of Southern history; she made it fun and educational – and revived my interest in the history of the South and the Civil War.

Diane Robie

Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS Filmmaker Ken Burns offers insights and insider stories of the Civil War in filmed narratives made exclusively for Tauck.
- Enjoy dinner at 45 Bistro in Savannah's oldest hotel, The Marshall House.
- Explore the unique culture and heritage of the islands near Beaufort with a local guide.
- Low Country cuisine boasts fresh ingredients and flavors in Savannah, attend a hands-on demonstration in the preparation of dishes
- On a visit to the National Museum of the Mighty 8th Air Force dedicated to the history of the 8th Air Force of the US Army Air Corps during World War II in Europe - you'll have lunch, see vintage aircraft, hear personal stories of bravery, and even fly a simulated bombing mission.



Middleton Place

Henry Middleton, who once served as President of the Continental Congress, finished the brick mansion his father started on the family's land outside Charleston, which included a rice plantation, stableyards, and 800 slaves. At Middleton Place you can stroll through the oldest landscaped gardens in America and visit the impeccably preserved mansion to absorb its story, a microcosm of US history, from the Revolution to the present, told through the lives of the Middleton family and seven generations of slaves.

Moon River

In Savannah's Low Country, the center of Gullah-Geechee culture is the Pin Point community on Moon River, settled by first-generation freed slaves. Many of them came from West Africa, and the unique culture here has deep African roots. Get an intimate look at Gullah-Geechee life and history at the Pin Point Heritage Museum, housed in a former oyster and crab factory, overlooking the Sea Islands' picturesque marshlands.



Madeira Traditions

Madeira was a favorite in the South partly because heat and hot climates did not spoil the fortified wine, but actually improved it. By the 19th century, Madeira parties were de rigueur among Savannah's sophisticated social elites, where special decanters, glasses, and the correct ways to use them were signs of breeding and refinement. Savannah's Madeira customs still survive at the Davenport House, where you'll attend a Madeira party, learn its elegant traditions, and imbibe a little history.

GRACIOUS HOTELS

The Perry Lane Hotel

Surrounded by live oak trees draped in Spanish moss and the indigenous allure of antebellum architecture, it is an oasis in Savannah. From a rooftop pool to a cozy library, the hotel's gracious ambiance is the perfect focal point for your three-night stay.



Omni Hilton Head **Oceanfront Resort**

Set on the pristine beaches of Hilton Head Island in the resort community of Palmetto Dunes, the resort embodies true southern hospitality in a tropical paradise with outdoor swimming pools, tennis courts, bike trails, three championship golf courses, and more.



The Mills House Wyndham

One of Charleston's most historic hotels, with one of the best locations, it boasts a Victorian atmosphere amidst a extensive collection of original artwork and antiques. Dining in the Barbados Room features an outstanding selection of Low Country specialties.



2020 DATES

Mar 12, 26 Apr 1, 15, 16, 2/2, 2/9, 30 May 7, 14 Sep 17, 23 Oct 1, 7, 8, 22 /= Sold Out!

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

March; September 1 - 29

Double \$3,890

Single \$ 4,931 Triple \$ 3,638 (double with rollaway

April – May; September 30 – October

Double \$4,090 Single \$5,154

Triple \$ 3,832

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$4,490 per person double; specific dates apply. Special Solo Traveler Savings dates in red indicate special departures where you save \$200 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

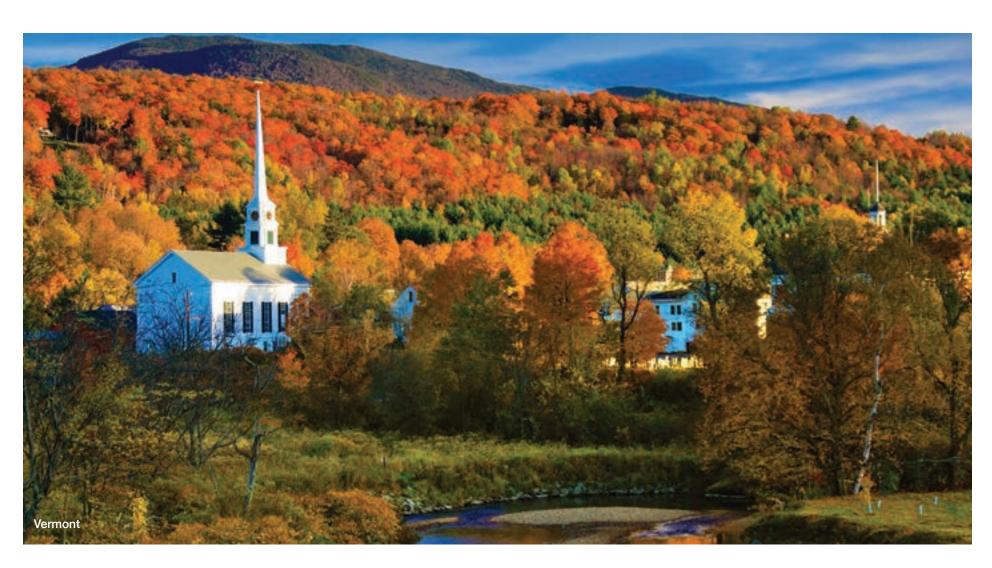
2020 Price includes 15 meals (7 Breakfasts, 3 Lunches & 5 Dinners) transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage

Airfare is additional

Please go to page 27 for additional information

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)

tauck.com 15 14 Call your travel advisor or Tauck at (800) 468-2825



Grand New England

Explore New England's must-see destinations in Maine, Vermont, and New Hampshire

12 DAYS FROM \$5.890 | KEN BURNS AMERICAN JOURNEYS | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Boston / Reception and welcome dinner
 Fairmont Copley Plaza
- 2. USS Constitution Museum / Historic Boston sites Fairmont Copley Plaza
- 3. Berkshires / Edith Wharton estate / Clark Art Institute Equinox Golf Resort & Spa
- 4. Robert Todd Lincoln Estate Equinox Golf Resort & Spa
- 5. Vermont Country Store / Shelburne Museum Stoweflake Mountain Resort & Spa
- 6. Morse Farm Maple Sugarworks

 Omni Mount Washington Resort
- 7. Mount Washington summit and observatory Omni Mount Washington Resort
- 8. Lobster fishing / Portland Brunswick Hotel & Tavern
- 9. Bar Harbor schooner cruise Bar Harbor Inn & Spa
- Carriage ride in Acadia National Park
 Bar Harbor Inn & Spa
- 11. Camden / Freeport
 Harraseeket Inn
- 12. Boston / Fly home anytime; airport transfers included



Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS Insider stories and insights into New England and its artists, writers, and visionaries are featured in filmed narratives by documentary filmmakers Ken Burns and Dayton Duncan, made exclusively for Tauck.
- Go aboard a lobster boat in Portland, Maine, and get hands-on experience in lobster fishing from a lobsterman who will teach you his trade; cruise the harbor, set and haul traps, or just enjoy the scenery and the Downeast ambiance.
- Morse Farm Maple Sugarworks even the name conjures up images of Vermont's delectable maple syrup; attend a fascinating demonstration of the processes used during "sugar season."
- Visit Hildene, the estate of Robert Todd Lincoln (the only son of President Abraham Lincoln and Mary Todd Lincoln to survive into maturity), in Manchester, Vermont; the site includes a Pullman Palace railroad car from his days as chairman of the Pullman Company.



Sail Bar Harbor In A Windjammer

Thrill to the romance of a windjammer under sail along the scenic rugged coast of Frenchman Bay as you cruise Bar Harbor in a wooden schooner past a landscape of picturesque coves, islands, cliffs, lighthouses, and seaside estates, only a stone's throw from Acadia National Park.

The Mount

Enjoy a private tour (with lunch) at The Mount, beloved author Edith Wharton's splendid country house and gardens in Lenox, Massachusetts, built to her own design and specifications "on a slope overlooking the dark waters and densely wooded shore of Laurel Lake," where she spent the happiest years of her life. The house is one of the few National Historic Landmarks dedicated to women.



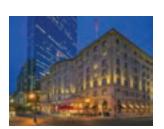
How's The Weather Up There?

Admire the views from the summit of Mt. Washington – the top of New England – and meet the resident meteorologists at the Mt. Washington Observatory, who will brief you on their work in this unique environment, known as the windiest place on earth. Gain further insights at the Weather Discovery Center's interactive exhibits, which can simulate winter weather at the "Rockpile" for summer visitors.

PREMIER ACCOMMODATIONS

Fairmont Copley Plaza

This grand hotel is a luxury downtown Boston landmark that has been a symbol of the city's rich history and elegance since its gala opening in 1912. The classic, elegant four-diamond property is centrally located in Boston's historic Back Bay, steps away from historic Beacon Hill and the Freedom Trail.



Omni Mount Washington Resort

Steeped in history, this grand resort in the White Mountains (opened in 1902) has hosted robber barons, presidents, and celebrities from Thomas Edison to Babe Ruth; the World Bank was established in the Gold Room. Amenities include golf courses, zip lines, an indoor pool, and a full-service spa.



Bar Harbor Inn & Spa

Located on Mt. Desert Island, overlooking Frenchman Bay, the inn sits on eight beautifully landscaped acres close to historic downtown Bar Harbor, offering first class hospitality, superb fresh Maine cuisine, a heated outdoor pool, full-service luxury spa and fitness room.



2020 DATES

Sep 21, 2/2, 23, 24, 27, 2/8, 2/9 Oct 2, 3/, 4/, 5, 7, 8, 9, 10/, 13, 14 /= Sold Out!

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

Double \$5,89

Single \$

,832 Triple \$5, with rollaw

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$6,590 per person double; specific dates apply – inquire at time of booking.

2020 PRICE INCLUSIONS

2020 Price includes 26 meals (11 Breakfasts, 6 Lunches & 9 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage.

Airfare is additional. Please go to page 27 for additional information.

Activity Level 2 / Pace Level 3 (see tauck.com for additional details)



Yellowstone & Grand Teton National Parks

Explore the grandeur of two national parks and landscapes rich in cowboy legends

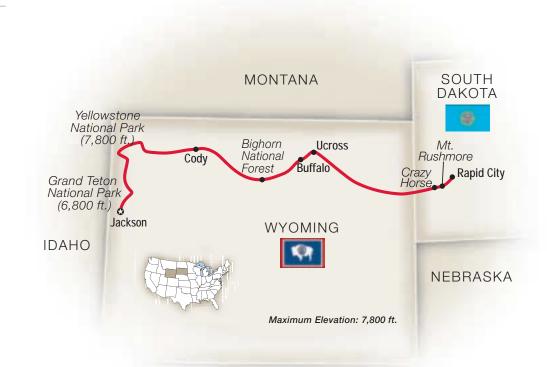
8 DAYS FROM \$4.190 | KEN BURNS AMERICAN JOURNEYS | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Jackson / Welcome reception & dinner Jackson Lake Lodge
- 2. Snake river rafting / Mormon Row / Grand Teton National Park **Jackson Lake Lodge**
- 3. Yellowstone National Park / Upper Geyser Basin / Old Faithful Old Faithful Inn
- 4. Fountain Paint Pot / Grand Canyon of the Yellowstone / Hayden Valley Lake Yellowstone Hotel
- 5. Cody / Buffalo Bill Center of the West / Rodeo (June 1 August 31)

 Holiday Inn® Cody at Buffalo Bill Village
- 6. Bighorn Mountains / TA Guest Ranch
 The Ranch at Ucross
- 7. Black Hills / Crazy Horse Memorial / Mt. Rushmore National Memorial The Rushmore Hotel and Suites
- 8. Fly home anytime; airport transfers included



Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS Filmed narratives by Ken Burns and Dayton Duncan, made exclusively for Tauck, offer compelling stories of the people who fought to create our national parks.
- Take a float trip down the Snake River with an expert guide; panoramas of the magnificent Teton Range unfold as your guide offers insights on the wildlife and history of the area.
- Learn all about the rodeo when you watch bull and bronco riders and roping artistry at the Cody
 Nite Rodeo in Cody, Wyoming, "Rodeo Capital of the World"; begun as an homage to Buffalo Bill
 Cody, the annual event runs June August.
- Saddle up and ride with the cowboys at the TA Guest Ranch, a working cattle ranch in Wyoming to the east of the Bighorn Mountains that was once a battleground in the Johnston County War; history and legends are everywhere at the ranch and on the range.

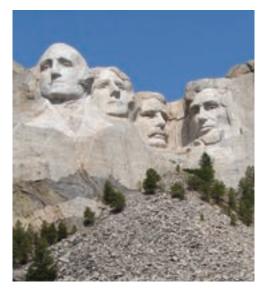


Arts of the West

Get a close-up look at works by artists whose images helped shape the West in the public's imagination – like Thomas Moran, Albert Bierstadt, Charles M. Russell, N.C. Wyeth, Joseph Henry Sharp, and Frederic Remington on your visit to the Whitney Western Art Museum, part of the Buffalo Bill Center of the West in Cody. In addition to over 7,000 masterpieces of western art, the museum also features a recreation of Remington's studio, and Sharp's original cabin, brought here from the Crow reservation.

Familiar Faces

As envisioned by the South Dakota historian who first thought of carving monumental sculptures out of the Black Hills, the memorial would have featured western heroes like Lewis & Clark, Chief Red Cloud and Buffalo Bill. But sculptor Gutzon Borglum favored a national monument to national heroes – so on your visit, you'll see the faces of presidents Washington, Jefferson, Lincoln and Theodore Roosevelt at Mount Rushmore. Borglum believed that the presidents would attract more national interest. And since the monument draws two million visitors each year, he appears to have been right.



66

Yellowstone was even more amazing than we had envisaged; the geysers and landscapes were extraordinary and almost looked prehistoric – you almost expected to see a dinosaur walk around the corner.

Lynette Edwards

INSIDE-THE-PARK HOTELS

Jackson Lake Lodge
Grand Teton National Park, WY

Spectacular views are just steps away from your cottage in the woodland at Jackson Lake Lodge, perched on a bluff with the magnificent Tetons rising up from the valley floor.



Old Faithful Inn

Yellowstone National Park, WY

One of the largest log structures in the world, Old Faithful Inn was designated a National Historic Landmark. Built in 1904 of native lodgepole pine, it is set within walking distance of Old Faithful Geyser.



Lake Yellowstone Hotel

Yellowstone National Park, WY
Listed on the National Register
of Historic Places, Lake
Yellowstone Hotel was originally
completed in 1891, and today's
ambiance reflects centuries
of quiet solitude; it sits on the
shore of Yellowstone Lake.



2020 DATES

May 20, 25, 27, 30 Jun 1, 3, 8, 10, 13, 15, 20, 22, 29 Jul 8, 13, 18, 20 Aug 8, 10, 15, 17, 19, 22, 24, 26, 29, 31 Sep 2, 5, 7, 9, 12, 14, 16, 19, 21, 23 /= Sold Out!

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

May

Double \$ 4,190 Single \$ 5,415 Triple \$ 3,819

June – September

Double \$4,390 Single \$5,616 Triple \$4,018

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$4,990 per person double; specific dates apply; inquire at time of booking. Special Solo Traveler Savings dates in **red** indicate special departures where you save \$200 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 17 meals (7 Breakfasts, 3 Lunches & 7 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage.

Airfare is additional. For activities marked with an asterisk (*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Some accommodations within the national parks are operated by concessionaries for the National Park Service. Service staff, housekeeping and food and beverage are often part-time / seasonal hires and may be relatively inexperienced; service and accommodations may not compare to Tauck's hotels in other locations. Accommodations selected are in the heart of the parks and afford exceptional access to some of the most spectacular destinations on Earth. Please go to page 27 for additional information.

Activity Level 2 / Pace Level 3 (see tauck.com for additional details)



America's Canyonlands

Explore three national parks on this best-selling journey in North America

8 DAYS FROM \$3,990 | KEN BURNS AMERICAN JOURNEYS | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Phoenix / Welcome reception and dinner Four Seasons Resort Scottsdale at Troon North
- Sedona / Grand Canyon National Park Kachina Lodge
- Grand Canyon National Park / Glen Canyon / Lake Powell Lake Powell Resort
- Lake Powell & Rainbow Bridge flightseeing / Slot canyon tour Lake Powell Resort
- Colorado River float trip / Bryce Canyon National Park The Lodge at Bryce Canyon
- Bryce Canyon National Park / Zion National Park Zion Lodge
- Zion National Park / Las Vegas Four Seasons Hotel Las Vegas
- 8. Fly home anytime; airport transfers included





My husband and I recently returned from America's Canyonlands and we can't stop talking about it! In addition to being our first Tauck trip, it was our first trip to all of the places we visited; it totally exceeded our expectations. These will be memories we cherish for years to come.

Anita Waters

Uniquely Tauck

- KEN BURNS AMERICAN JOURNEYS Filmed narratives by Ken Burns and Dayton Duncan, made exclusively for Tauck, offer compelling stories of the people who fought to create our national parks, which Wallace Stegner, "Dean of Western Writers," called "America's Best Idea"
- Take a flightseeing trip over Lake Powell and some of Glen Canyon's most amazing features, including Rainbow Bridge, the world's largest natural bridge, as tall as the Statue of Liberty
- As day becomes twilight, toast the spectacular canyon-studded landscapes of Lake Powell aboard a private yacht dinner cruise - your evening begins with champagne
- Spend a night at a lodge on the South Rim of the Grand Canyon and hear an exclusive lecture by a local expert on the five distinct ecosystems that thrive inside the canyon, and exist together nowhere else in North America

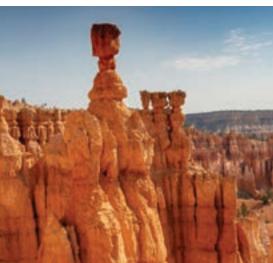


Colorado River Float Trip

Glen Canyon unfolds on a guided float trip down the Colorado River, where you'll drift through a desert world of towering red cliffs and mountains carved by wind and water, inhabited by wildcats, coyotes, and bighorn sheep, and hear tales of the dinosaurs, explorers, ancient tribes, and prospectors that roamed here before you.



Explore a mystical slot canyon on a guided tour along its twisting, undulating passages, carved through rock by flash floods. A slot canyon begins with a crack in a mountain wall; water leaks in, then more water, until eventually floods cut through the sandstone with the force of a river, leaving the shape of the water behind on the stone. Slot canyons are breathtaking environments illuminated by beams and stripes of sunlight, highly photogenic and awe-inspiring. Located in the Navajo Nation, they are not easily accessible, but we'll get you there.



Bryce Canyon

Encounter hoodoos in Bryce Canyon's alien landscape of strange and mesmerizing rock formations, some of them human-sized, some towering hundreds of feet high. Pushed up by volcanic forces and carved out of soft rock by water, wind, and ice, the eerie spires, towers, and rock totem poles are also called fairy chimneys but hoodoo (an African word for "magic") is the name preferred, because they tend to stop you in your tracks and leave you spellbound.

STAY INSIDE THE NATIONAL PARKS

Kachina Lodge

Grand Canyon National Park, AZ Ideally located just steps from the South Rim of the Grand Canyon, thrill to a majestic sunset - or awaken early to catch an awesome sunrise.



The Lodge at Bryce Canvon

Bryce Canyon National Park, UT

This rustic-style 1920s lodge is nestled in a forest of ponderosa pines, surrounded by the famed red rock formations the park is known for.



Zion Lodge

Zion National Park, UT

Designed by national park architect Gilbert Stanlev Underwood in the 1920s and beautifully restored in 1990 with the look of a classic rustic inn.



2020 DATES

Apr 10, 18, 18, 20, 24, 25, 27 May 1, 2, 3, 4, 8, 9, 10, 17, 18, 16, 17, 18, 22, 24, 25 Jun 1, **½**, **&**, 12, 2**½**, 2**9** Jul 6, **1½**, **20** Aug 3, **17**, 31

Sep 5, 6, 7, 11, 12, 13, 14, 15, 18, 19, 20, 21, 25, 26, 28, 29 Oct 2, **3**, **4**, **5**, **10**, **11**, 12, **16** /= **Sold Out!**

Go to tauck.com for up-to-the-minute space availability.

2020 PRICE PER PERSON

April – June 21; August 31 – October

Double \$4,390 Single \$5,355 Triple \$ 4,123

June 22 – August 30

Double \$3,990 Single \$4,958

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$4,790 per person double; specific dates apply inquire at time of booking. Special Solo Traveler Savings: dates in red indicate special departures where you save \$200 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 17 meals (7 Breakfasts, 3 Lunches & 7 Dinners), transfers as noted, service charges, gratuities to local guides and drivers, admission fees, taxes and porterage

Airfare is additional. For activities marked with an asterisk (*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Some accommodations within the national parks are operated by concessionaries for the National Park Service. Service staff, housekeeping and food and beverage are often part-time / seasonal hires and may be relatively inexperienced; service and accommodations may not compare to Tauck's hotels in other locations. The accommodations selected are in the heart of the park and afford exceptional access to some of the most spectacular destinations on Earth. Please go to page 27 for

Monument Valley Option - Add \$199 per person; an optional flightseeing adventure* from Page, Arizona, to Monument Valley. Land near the valley within the Navajo Indian Reservation, where a Navajo guide takes you for a close-up view of the incredible monoliths rising from the valley floor; fly back to Page and return to Lake Powell for afternoon activities

Tours of Jun 1, 5, 12; Sep 6; Oct 3 and 10 will stay at Best Western Bryce Canyon Grand Hotel night 5. Tours of May 16, 17; Aug 28; Sep 5, 6, 12, 13, 19, 20 and 26 will stay at Cliffrose Springdale, Curio Collection by Hilton night 6.

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)





Hoodoos in

20 Call your travel advisor or Tauck at (800) 468-2825 tauck.com 21



Grand Alaska

The 49th state's forested landscapes and glistening fjords reward with natural treasures

15 DAYS FROM \$7,490

Glacier Bay National Park

Elevation: 3,900 ft.

JOURNEY AT A GLANCE

Day Destination

- Arrive Anchorage / Welcome reception & dinner
 The Hotel Captain Cook
- 2. Anchorage Museum / Floatplane sightseeing / Talkeetna Mt. McKinley Princess Wilderness Lodge
- 3. Homestead visit / Jet boat
- Mt. McKinley Princess Wilderness Lodge
- 4. Denali National Park / Husky Homestead
 Denali Princess Wilderness Lodge
- 5. Tundra Wilderness Tour

 Denali Princess Wilderness Lodge
- Delian Princess wilderness Louge
- 6. Alaska Range / Copper Center

 Copper River Princess Wilderness Lodge
- 7. Wrangell-St. Elias National Park
 Copper River Princess Wilderness Lodge
- 8. Prince William Sound / Embark ship
- Aboard ship
- 9. Hubbard Glacie **Aboard ship**
- 10. Glacier Bay National Park **Aboard ship**
- 11. Chilkat Bald Eagle Preserve / Skagway / Rail excursion
 Aboard ship
- 12. Juneau / Mendenhall Glacier / Whale watching **Aboard ship**
- 13. Ketchikan / Saxman Native Village
 Aboard ship
- 14. Cruise Inside Passage / Farewell reception

 Aboard ship
- 15. Disembark Vancouver / Fly home anytime; airport transfers included



YUKON

BRITISH

COLUMBIA

I just want to tell you how perfect our trip was. The lodges were wonderful and the excursions were each interesting in their own way. Flying over the mountains and glaciers and getting such a close-up view was amazing, along with great narrative from our pilot. And our whale watching trip – wow!

Elise Cavanaugh

Uniquely Tauck

- Embark on a Tundra Wilderness Tour deep in the wilds of Denali National Park, through alpine tundra and mountain passes, picturesque habitats for moose, caribou, wolves, and grizzlies.
- Adventure awaits on calls to ports including Haines, Skagway, Juneau and Ketchikan on a 7-night Alaska cruise aboard *Grand*, *Coral*, *Royal* or *Pacific Princess*.
- Meet sled dogs and puppies at the Husky Homestead in Denali National Park.
- Go back to the 19th-century Yukon Gold Rush days with visits to the once rough-and-tumble towns of Skagway and Ketchikan, and a thrilling mountain rail ride on the *White Pass & Yukon Route*.
- The bald eagle has been a spiritual symbol for Alaska's indigenous people for thousands of years, and you can see them in their native habitat on a float trip through Chilkat Bald Eagle Preserve.



Flightsee Denali

Words will fail to describe your eagle's eye view of Denali on a flightseeing trip with an experienced bush pilot. The view over Denali National Park encompasses untamed wilderness, glaciers, valleys, tundra, and glacier-fed rivers, then the mountain, 20,000 feet high, dwarfs your imagination of it. Some call it Mount McKinley, but First Nation people simply call it "The High One," believing that men are too small to have such places named after them.



The art of totem-pole carving had a renaissance during the 19th century when wealth from the fur trade enabled First Nation artists to focus on their work, creating tall, breathtaking monuments steeped in the symbolism of their tribes and clans. Many poles were left behind when times changed and the Native Americans abandoned their villages. But you'll find an astonishing collection at the Saxman Native Village in Ketchikan, where you can see carvers at work, and performances of Tlingit and Haidan dances.



Whale Watching

Set out from Juneau on a quest to spot the magnificent whales that frequent the waters here. The star of this private whale watching cruise is of course the humpback whale, but be on the lookout for bald eagles, dolphins, sea lions, and orcas. Humpbacks usually come up for air every 10 or 15 minutes, and are famous as "the acrobats of the ocean" for their breaching, rolling, and flipper-and-tail-splashing antics; you may get wet, but the thrill is well worth it.



GRAND, CORAL, ROYAL & PACIFIC PRINCESS SHIPS

These Princess ships are featured on *Grand Alaska* as noted in the cruise departure dates. Aboard each, staterooms include a flat-screen TV, hair dryer, safe, phone, private bathroom with shower, refrigerator, and 24-hour room service. Each ship offers a 24-hour Internet Café, a Lotus Spa®, hot tubs, a fitness center, and pools. Entertainment aboard ship includes Movies Under the Stars® showing first-run feature-length films; a theatre for live performances by musicians, singers and dancers; a casino; themed bars, lounges and nightclub-style entertainment. Tauck "Anytime Dining" aboard ship gives you freedom and flexibility about when and where you dine.

2020 PRICE PER PERSON CORAL PRINCESS, GRAND PRINCESS

D	Date	Inside Double (IB)	Outside Double (OC)	Outside Double (BB)	Outside Mini-Suite (MB)	Outside Vista-Suite (S6)
١	1 ay 23; A ug 29	\$7,490	\$8,280	\$8,740	\$8,940	\$9,690
Jı	un 6; A ug 15	\$7,790	\$8,580	\$9,040	\$9,240	\$9,990
	un 1 <mark>7</mark> ; ul 1, 4, 18; A ug 1	\$7,990	\$8,780	\$9,240	\$9,440	\$10,190

PACIFIC PRINCESS

Date	Inside Double (IB)	Outside Double (OC)	Outside Double (BB)	Outside Mini-Suite (MC/ME)	Outside Vista-Suite (S3)
Jun 1 <mark>0</mark> ; Jul <mark>8</mark> , 2/2	\$7,990	\$8,740	\$9,090	\$9,315	\$10,290

ROYAL PRINCESS

Date	Inside Double (IB)	Outside Double (BB)	Outside Mini-Suite (MB)	Penthouse Suite (S4)
May 16, 30; Aug 22	\$7,490	\$8,640	\$8,940	\$10,090
Aug 8	\$7,790	\$8,940	\$9,240	\$10,390
Jun 13, 27; Jul <mark>1</mark> 1, 25	\$7,990	\$9,140	\$9,440	\$10,590

/= Sold Out

2020 PRICE INCLUSIONS

Tauck's private shore excursions and distinctive inclusions valued at \$1,465. Land / cruise price includes everything outlined in General Information as well as private Tauck shore excursions, cruise fare, 40 meals (14 Breakfasts, 13 Lunches & 13 Dinners), port charges, gratuities to ship staff, "Anytime Dining" and a Beverage Package aboard your Princess cruise ship, and applicable fuel surcharges.

Airfare is additional. Triples aboard ship are accommodated with a pull-down upper berth. For activities marked with an asterisk (*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Visit tauck.com for ship specifications and deck plans or ask at booking. Note: Departures aboard the *Royal Princess* will follow a slightly different route to select ports. **Please go to page 27 for additional information.**

Activity Level 2 / Pace Level 2 (see tauck.com for additional details)





The Best of Hawaii

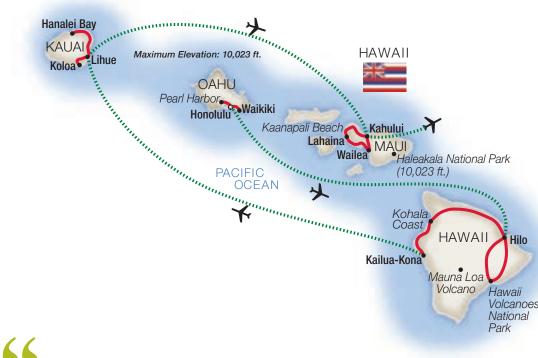
Explore the best of the islands' natural beauty and rich culture from premier waterfront resorts

12 DAYS FROM \$7.590 | SMALL GROUP DEPARTURES AVAILABLE

JOURNEY AT A GLANCE

Day Destination

- Arrive Honolulu / Azure Restaurant Royal Hawaiian
- Pearl Harbor / Historic Honolulu / Iolani Palace dinner
- Halona Blowhole / Outrigger Canoe Royal Hawaiian
- Flight to the Big Island / Hawaii Volcanoes National Park / Kohala Coast Fairmont Orchid, Hawaii
- Resort leisure / Sunset catamaran sail Fairmont Orchid, Hawaii
- Coffee plantation / Painted Church Fairmont Orchid, Hawaii
- Flight to Kauai / Hanalei Bay lunch / Tunnel of Trees / Spouting Horn Grand Hyatt Kauai Resort & Spa
- Day at leisure / Ecology presentation Grand Hyatt Kauai Resort & Spa
- Flight to Maui, lao Valley / Lahaina lunch / Wailea Coast Fairmont Kea Lani
- Chef-hosted gourmet cooking / Resort leisure Fairmont Kea Lani
- 11. Haleakala National Park / Tiki-lit traditional luau feast Fairmont Kea Lani
- 12. Fly home anytime / airport transfers included





My husband John and I are just back from celebrating our wedding anniversary on "The Best of Hawaii," our first Tauck tour. Wow, wow, wow! We are travelers, and have been many places, but I could go on and on about this once-in-a-lifetime experience.

Ann and John Yockey

Uniquely Tauck

- Stroll through the Kona Coffee Living History Farm on the Big Island of Hawaii, which tells the story of Kona's coffee pioneers during the early 20th century. Discover the secrets to growing one of the world's finest gourmet coffees; visit the original 1920s farmhouse; and meet the Kona Nightingales, donkeys that were shared between farmers, used as transportation, hauling coffee, and were famous for their braying.
- Get acquainted with Hawaiian cuisine at a hands-on gourmet cooking demonstration by a chef at a popular restaurant on Maui; you'll also attend a traditional luau, where the culinary specialties come with music and dance.
- Drift into the sunset aboard a catamaran cruising along the Kohala Coast, where elegant resorts, golf courses, and state parks perch on rocky cliffs punctuated by palms and soft sand beaches; the water is every shade of blue, and the sky puts on a fiery show.



Ride in a Canoe Built for Ocean Waves

Outrigger canoes are an important part of Hawaii's ancient Polynesian – and contemporary – heritage. Originally used for fishing, war, travel, and commerce, today outrigger canoe paddling is a state sport - and a fun one too as you will learn when you climb aboard and push off Waikiki Beach for a ride out in the ocean.

Royal After Hours

Enjoy a private after-hours reception and dinner at Iolani Palace in Honolulu, just for Tauck guests; restored with a large Hawaiian koa wood staircase and decorative objects from all over the world, the lavish residence was once the royal palace of Hawaiian kings and queens, the site of Queen Liliuokalani's infamous imprisonment – and it is the only royal palace in the United States.



Ascend the Volcano

The view near the top of Mount Haleakala is, as Mark Twain wrote, "the sublimest spectacle I ever witnessed, the memory of which will remain with me always." The island's namesake, the demigod Maui, warned the sun to stop racing across the sky – and you might think it moves too fast still. But there are consolations. The sights you may see here, from high-altitude hairy silversword plants to Nene (the local goose) to rainforests and streams, might include a rainbow too.

OCEANFRONT RESORTS

The Royal Hawaiian

Built in 1927, the "Pink Palace of the Pacific" is a Honolulu landmark of luxury with panoramic views of Diamond Head, Waikiki Beach and the Pacific Ocean; the hotel has two pools and a private beach.



Fairmont Orchid, Hawaii

Featuring a secluded sugar-white beach on the Kohala Coast, a spa with private outdoor venues and rooms with private lanais, the resort offers ocean views and activities on both sea and land.



Grand Hyatt Kauai Resort & Spa

Lush grounds, a beachfront setting and rooms with large private lanais welcome you to this garden resort, offering both saltwater swimming lagoons and freshwater outdoor pools.



2020 DATES

Jan 1%, 25 Feb 21 Mar 3, 14, 25 Apr 5, 16 May 8, 19 Jun 21 Jul 12, 24 Aug 15 Sep 6, 28 Oct 9, 20, 31 Nov 22 /= Sold Out!

2020 PRICE PER PERSON

January – July; August 26 – October; December Land Price + On-Tour Air (3 flights) = Total per Person

Double	\$ 8,250	+	\$ 440	=	\$ 8,690	
Single	\$ 11,481	+	\$ 440	=	\$ 11,921	
Triple	\$ 7507	+	\$ 440	=	\$ 7047	

August 1 - 25; November

Land Price + On-Tour Air (3 flights) = Total per Person

Double	\$ 7,150	+	\$ 440	=	\$ 7,590
Single	\$ 10,318	+	\$ 440	=	\$ 10,758
Triple	\$ 6,428	+	\$ 440	=	\$ 6,868

Dates in **blue** indicate Small Group Departures averaging 24 Tauck guests, priced from \$9,690 per person double; specific dates apply inquire at time of booking. Special Solo Traveler Savings dates in red indicate special departures where you save \$300 on the single room price; inquire at booking.

2020 PRICE INCLUSIONS

2020 Price includes 21 meals (11 Breakfasts, 3 Lunches & 7 Dinners), On-Tour Air (3 flights), transfers as noted, service charges, gratuities to local guides and drivers, admission fees taxes and porterage.

Airfare is additional: call Tauck for special rates on air for travel originating in the US and Canada (subject to availability). For activities marked with an asterisk (*) in day-by-day descriptions, participation is at your own risk and a signed liability waiver will be required. Please go to page 27 for additional information

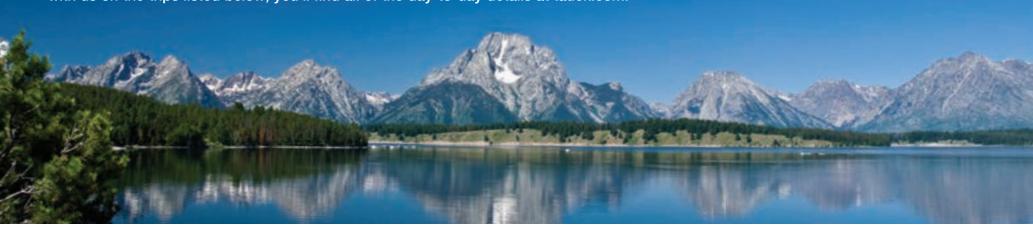
Optional Helicopter Flightseeing: add \$269 per person for a 45-55 minute flight on Kauai, or \$515 per person for a 2-hour flight on the

Activity Level 2 / Pace Level 1 (see tauck.com for additional details)

24 Call your travel advisor or Tauck at (800) 468-2825 tauck.com 25

2020 North America

In addition to the journeys included in this brochure, you can explore the best of North America with us on the trips listed below; you'll find all of the day-to-day details at tauck.com.



WESTERN USA	WHEN AVAILABLE	PRICED FROM	# OF DAYS
America's Canyonlands	Apr - Oct	\$3,990	8
Spirit of the Desert: The National Parks of the Southwest	May - Jun, Aug - Oct	\$5,990	10
Colorado: Denver, Boulder & the Rockies	Jun - Sep	\$3,990	8
Yellowstone & Grand Teton National Parks	May - Sep	\$4,190	8
Legends of the American West	May - Sep	\$4,990	9
Yellowstone & the Tetons: American Safari	Jun - Sep	\$5,490	9
Wonderland: Yellowstone in Winter	Jan - Feb	\$5,390	8
NEW California's Gold Coast	Apr - Jun, Sep - Oct	\$5,490	10
Yosemite and Sequoia: John Muir's California	May - Oct	\$5,390	8
New Mexico: Land of Enchantment	Apr - May, Jul, Sep - Oct	\$2,990	8
WESTERN CANADA			
NEW Bugaboos Adventure: Featuring Heli-Exploring	Jul - Aug	\$6,790	7
Vancouver & the Rockies by Rocky Mountaineer	Jun - Sep	\$8,990	9
Grand Canadian Rockies	May - Sep	\$6,790	10
Best of the Canadian Rockies	May - Sep	\$4,690	8
Canadian Rockies & Glacier National Park	Jun - Sep	\$5,990	10
Canadian Rockies, Whistler & Victoria	Jun - Sep	\$7,590	12
Pacific Northwest	Jun - Sep	\$3,990	7
Manitoba: Polar Bear Adventure	Oct - Nov	\$6,990	6
EASTERN USA & CANADA			
Hidden Gems of New England	Sep - Oct	\$3,990	8
Grand New England	Sep - Oct	\$5,890	12
The Hudson Valley	Aug - Oct	\$5,590	10
Cape Cod, the Islands & Newport	Jun - Oct	\$3,990	8
n Freedom's Footsteps: Philadelphia to Washington, DC	Apr - Jun, Sep - Oct	\$4,990	11
Bluegrass & Blue Ridges: Louisville to Nashville	May - Jun, Sep - Oct	\$5,290	9
Southern Charms: Savannah, Hilton Head & Charleston	Mar - May, Sep - Oct	\$3,890	8
New Orleans and Mississippi River Plantation Country	Mar - May, Sep - Oct	\$3,990	8
Michigan's Lakes & Mackinac Island	Jun - Oct	\$3,590	8
Canada's Capital Cities plus Niagara Falls	May - Oct	\$4,490	10
Canadian Maritimes	Jun - Sep	\$3,990	11
Nova Scotia & Prince Edward Island	Jul - Oct	\$3,290	8
HAWAII & ALASKA			
Grand Alaska	May - Aug	\$7,490	15
Alaska's Inside Passage	Aug	\$6,990	8
The Best of Hawaii	Jan - Nov	\$7,590	12
BRIDGES FAMILY JOURNEYS		40.000	
Red Rocks & Painted Canyons	Apr, Jun - Aug	\$3,980	8
Cowboy Country	Jun - Aug	\$3,780	8
Majestic California: San Francisco, Yosemite & the Pacific	Jun - Aug	\$3,990	8
Alaska: Call of the Wild	Jun - Aug	\$4,650	8
Wonders of the Canadian Rockies	Jun - Aug	\$3,850	7
EVENTS		An	_
NEW The Tauck Nashville Country Music Event	Sep	\$5,990	5
The Tauck Celebration of Roses Event	Dec	\$6,290	5

General Information





American Airlines

American Airlines

Something special in the air.



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2020 prices are per person in US dollars. Prices include all accommodations, airport transfers as detailed in tour, entertainment, special dinners, land and cruise transportation, sightseeing, shore excursions, luggage handling, and services of local guides and Tauck Directors. Meals are included as specified.

Hotel & Ship Accommodations – Tauck's price includes all hotel accommodations with private baths. Two-bedded rooms are reserved in most hotels. Triples are usually two-bedded rooms plus a rollaway cot and are not recommended for comfort.

Internet – Complimentary basic Internet where available; service levels are not guaranteed

Tauck Director – Each tour is conducted by a Tauck Director who remains with the group. They are professional employees of Tauck.

Gratuities Included – All appropriate gratuities for luggage handling, bellmen, doormen, dining room servers and local quides are included.

Luggage Handling & Restrictions – Luggage handling is included in the tour cost. Due to space restrictions, we ask that you please limit your checked luggage to one suitcase per person weighing no more than 50 lbs. (23 kg) and with overall dimensions (length + width + height) not exceeding 62 inches. Most airlines require that checked luggage not exceed a weight of 50 lbs. per piece. Luggage exceeding the maximum restrictions is subject to expensive overage fees or is at risk of being left behind. Many airlines are now charging fees for checked luggage, regardless of the number of bags. Airlines revise luggage policies frequently, and often without notice: therefore Tauck cannot be held liable for additional fees or inconveniences imposed by the airline. We urge you to check with your airline before traveling to verify current number, size and weight limits. Additionally, guests on tour should limit their hand luggage to a small carry-on piece and only those items needed during the day. Most modern sightseeing motor coaches offer limited space for numerous or larger items. Space under seats or in overhead racks is typically small, and designed to accommodate items like coats, hats, purses, small camera bags, etc. Items too large to fit underneath seats or in overhead racks must be stored in the luggage bays beneath the motor coach and may not allow for access during daytime travel.

On-Tour Flights

On-Tour Flights – Some itineraries require on-tour flights as an integral part of the travel experience as specified on applicable tour pages. On-tour airfare is included in the tour cost as part of the tour package.

Not Included

Airfare to the tour departure point and from the tour ending point is not included. Airport tax and departure taxes are not included

Tauck Director and Driver Gratuities are not included on land journeys and should be extended on a voluntary, individual basis.

Hotel Rooms Before or After Tours — As a service, Tauck will make hotel reservations before or after your trip on a space available basis upon request. Hotel charges will be added to your tour cost. **Note:** Airport transfers are included for these bookings: ask for details when booking.

Personal Expenses such as phone calls, room service, alcoholic and bar beverages, laundry, airline excess luggage charges and other optional incidental extras are not included.

Luggage Responsibility – Although every effort is made to handle guests' luggage carefully, we cannot be responsible, assume liability or accept claims for loss or damage to luggage and personal effects. It is important to have adequate insurance to cover these eventualities. See Tauck's "Guest or Cruise Protection."

Before You Go

Itinerary Changes & Price Flexibility – Tauck pledges to make every effort to operate all tours as advertised. Tauck reserves the right to alter or curtail the itinerary, or substitute sightseeing, ports, hotels, and / or conveyances as deemed necessary. Any savings realized by these changes will be refunded to passengers. Any resultant added expense will be covered by Tauck. Note: Although not expected, prices in this brochure may be modified due to unexpected significant external factors not forecasted at the time of printing.

Passports / Visas – For international travel, US citizens require a passport valid for at least 6 months beyond the completion of your tour. Non-US citizens should contact their booking agent or appropriate consulate for information on all pacessary documents required.

Transportation Security Measures – The Transportation Security Administration requires all passengers to provide their name as it appears on the passport or government-issued ID to be used while traveling, their date of birth and gender when making airline reservations to fly to, from and over the US to the airlines. Travelers must provide their passport number and date of birth to Tauck at time of booking for all cruises. Tauck must provide this information to the cruise line before departure or you may be denied boarding. This information will be requested at booking.

Membership & Health – Membership will be granted to all persons. Please consult your physician for pre-departure health advice. Tauck reserves the right to terminate the tour of any persons who are abusive of others or whose behavior disrupts the four.

Travelers Needing Special Assistance – Tauck regrets that it cannot provide individual assistance to a guest for walking, wheelchairs, motorized scooters, dining or other personal needs. Guests needing such assistance must be accompanied by an able companion who will assist them. We regret that some itineraries cannot accommodate wheelchairs or motorized scooters.

Air Services – International airfare may be purchased through Tauck for travel originating in the United States and Canada. By using Tauck's air services, you agree that Tauck, in purchasing, selling or otherwise arranging air transportation, is acting only as your agent and is not liable or responsible for any accident, death, personal injury, illness, property damage, delay or other loss or expense of any nature whatsoever arising directly or indirectly out of any act of God, or any actions or omissions (including any failure to provide services) or default of, any carrier. All carriers are independent contractors and are not owned, managed, controlled or operated by Tauck. Your airline ticket constitutes a contract between yourself and the airline (and not Tauck), even if purchased through Tauck. Tauck

is not liable for, and does not assume responsibility or accept claims with regard to, seat assignments, name changes, schedule changes, flight changes, missed connections, cancellations, claims for a refund or reimbursement of airline ticket fees, or any other loss or expense incurred by you for any reason whatsoever (including, without limitation to bankruptcy, insolvency, reorganization of a carrier or similar relief from creditors) when purchasing or using the carrier's services. Tauck must handle ticketing for Tauck's special fares, which are subject to availability and cannot be guaranteed until reserved. Special fares cannot be combined with any other promotional offer. Tauck's air services must be purchased in conjunction with a Tauck tour. Electronic ticket numbers will be mailed with final documents. Should you cancel or change your air before or after departure, all airline cancellation and change fees will apply

Photography and Video on Tour – Occasionally, Tauck will use photographs and / or video taken by fellow guests or your Tauck Director on tour for print, Internet and other media promotional purposes. If you prefer that your image not be used in any marketing activities, please notify your Tauck Director at the start of your tour.

How To Make A Reservation

To Make a Reservation, see your travel advisor, or phone Tauck with full first and last name (as it appears on your passport), address and hometown of all persons. We will verbally give a "Deposit Due Date" up to which time space is tentatively held.

10 Westport Road Wilton, CT 06897-4548 United States Phone: (800) 468-2825 Email: info@tauck.com

Mon – Fri: 8:00 AM – 9:00 PM New York City time Sat: 9:00 AM – 5:00 PM New York City time Sun: 12:00 Noon – 5:00 PM New York City time

For additional contact information and international inquiries, visit www.tauck.com/contact-us

Tour Pricing – Doubles are priced for two people sharing a room; two-bedded rooms with a private bath are usually reserved for doubles. The tour price for rooms occupied by one person is higher than those where two or more persons share the cost of a room

Deposit Date – To hold space up to time of "Final Payment," a deposit for each tour booked must be received by the "Deposit Due Date" or space is automatically released. Deposits are as follows:

\$350 per person – Most North America land journeys \$1500 per person – *Grand Alaska*

Final Payment is due at Tauck's Wilton, CT office 60 days before departure for land journeys and 90 days before departure for cruises and Events. Bookings without full payment at this time may be subject to cancellation without notice.

Final Documents, which may include electronic airline ticket numbers when applicable, are sent by first class mail upon receipt of final payment. They include joining instructions, hotel lists, reading list, clothing suggestions, tour itinerary, luggage tags, and other pertinent information. We recommend overnight mailing service for any reservation that is made within 30 days of the tour departure date to ensure timely delivery. The additional expense will be added to your tour cost and must be included in your final payment.



Under Tauck's Guest and Cruise Protection Product, you will receive the following:

Cancellation Fee Waiver – Provided by Tauck

Should you have to cancel your trip for any reason, Tauck's Cancellation Fee Waiver reduces the regular cancellation fees outlined herein, provided we are notified of cancellation before your trip departs. Certain terms and restrictions apply – see below*:

*Extreme Circumstances: In the event of an act of God, war (whether declared or undeclared), terrorism, accident, natural disaster, outbreak of disease, or other event or circumstance beyond our control that contributes to or results in cancellation rates above our historical cancellation rates in the absence of such event or occurrence, Tauck reserves the right to issue a credit to you in lieu of a money-back refund, applicable to a future Tauck iourney.

Travel Insurance Benefits – Underwritten by United States Fire Insurance Company Should you have to cancel your trip due to illness, injury, death or other covered reason, any cancellation or airline penalties not refunded by Tauck under the Cancellation Fee Waiver may be reimbursable under Trip Cancellation. This Protection also provides benefits for:

- Trip Interruption If you have to interrupt your tour for covered reasons, the plan provides reimbursement to catch up to your tour or return home.
- Travel Delay Provides reimbursement for missed, prepaid travel arrangements
 if you are delayed by a common carrier, natural disaster, unannounced strike, or
 other reasons as cited in the certificate.
- Medical Expense Reimburses covered medical expenses incurred in the event you become injured or sick during your trip.
- Baggage / Personal Effects Protection Provides reimbursement in the event your luggage or personal effects are lost, stolen, damaged or delayed during your trip.
- Worldwide Emergency Assistance Services Provided by Carefree Travel Assistance - 24-hour emergency telephone assistance hotline for medical and travel-related problems.

The cost of Tauck's Guest Protection is as follows: \$269 per person – Most North America land tours \$329 per person – The Best of Hawaii

The cost of Tauck's Cruise Protection is as follows: \$529 per person – Grand Alaska

Tauck's optional Guest and Cruise Protection must be requested at time of booking and fee must be included in initial payment. Fees are based on costs as of July 2019, and are subject to change. Reimbursements will be made according to original method of payment. The amount of any refund shall be reduced by any recoveries obtained by you from any third parties. Travel advisor commissions are not covered under these products.

The protection plans discussed above provide insurance coverage that applies only during the covered trip. You may have coverage from other sources that provides you with similar benefits but may be subject to different restrictions depending upon your other coverages. You may wish to compare the terms of this policy with your existing life, health, home and automobile policies. If you have any questions about your current coverage. call your insurer, insurance agent or broker.

If You Have To Cancel

Cancellation Fees — Regardless of reason, cancellations result in costly charges from travel and hotel providers covering penalties and fees incurred by cancelling confirmed bookings. Therefore, the fees listed herein will apply.

Guests choosing to purchase Tauck's Guest Protection will incur cancellation penalties per person as follows:

Land Journeys

Guests choosing to purchase Tauck's Guest Protection will incur Loss of Guest Protection Fee, per person

Cruises

Guests choosing to purchase Tauck's Cruise Protection will incur cancellation penalties as follows:

90 days or more before departure

Loss of Cruise Protection fee per person

89–46 days before departureLoss of 25% of cost of cruise per person, not including air (if applicable), plus

loss of Cruise Protection fee

45-1 day before departure

Loss of 50% of cost of cruise per person, not including air (if applicable), plus loss of Cruise Protection fee

Guests choosing **not** to purchase Tauck's Guest or Cruise Protection will incur cancellation penalties as follows:

Land Tour

60 days or more before departure

\$350 per person – Most North America land tours

59–8 days before departure

7–1 day before departure

\$900 per person – Most North America land tours

Cruises

90 days or more before departure

\$1500 per person – Grand Alaska

89–46 days before departure Loss of 50% of cost of cruise, not including air (if applicable) per person

45–1 day before departure

Loss of 100% of cost of cruise, not including air (if applicable) per person

In the event of an unforeseen circumstance beyond our control, Tauck reserves the

right to amend the Guest and Cruise Protection and cancellation terms outlined herein.

Tour Interruption Fees – If you have to interrupt your tour en route, you may be entitled to a refund for the unused land portion if it exceeds 24 hours; certain restrictions apply. Such refunds are based upon the number of overnights missed less a fee of \$40 per person per day for unused transportation and other fixed expenses.

Partial Room Cancellation — A person who cancels or leaves a tour while a roommate remains constitutes a cancellation of one type of accommodation and rebooking of another type of accommodation. The price charged the remaining person is the new, higher price for the new accommodation.

Single Rooms – Since hotel rates are per room, the price for rooms occupied by one person is higher than those where two or more persons share the cost of a room. Special single rates are available on select departures of select journeys as noted on individual tour pages; these special single rates are not transferable to other departure dates.

Before You Book

Your comfort and satisfaction are of utmost importance to us. Before booking your tour, please be advised that many of these tours are active and may include exploring in destinations where modern amenities, like US-standard air conditioning, are not available. Tours may require considerable amounts of walking and standing on uneven terrain and cobblestones. Some touring includes high elevations. Travelers must be in good health. Consult your physician for pre-departure health advice.

Special thanks go to our guests, friends, families, travel partners and suppliers for the photography featured in this brochure.

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P.O. Box 650
Wilton, CT 06897-4548

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Special Savings For Groups

Hassle-free travel – Tauck handles all of the details for your group, from sightseeing excursions to hotel check-in, luggage handling, special cultural events, dining arrangements, admissions fees and more.

- Get one FREE seat after you book 10 or more friends or family on the same Tauck journey.
- Get one FREE seat after you book 8 or more friends or family on the same Tauck Bridges family vacation.

To book your journey, contact Tauck or speak to your professional travel advisor. Call (800) 468-2825 / Visit tauck.com